

ENG	N	E LC	NG	BLOCK			
LITER /		YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
BUIC	K						
1.4 / 83	L4	15-13	В	Encore, DOHC, 16 Valves, FI, Turbo, Gas, LUV, Dual V.V.T., Timing Cover Cast #55562788	55573669	55577377	BU105
1.8 / 1816	L4	79-76	В	Opel, SOHC, 8 Valves, Carb, Naturally Aspirated, Gas, NO FUEL PUMP HOLE IN HEAD & NO FUEL PUMP HOLE IN HEAD, TIMING COVER AND OIL PUMP INSTALLED, SERIES 5 & UP, TIMING COVER AND OIL PUMP INSTALLED, SERIES 5 & UP	G180	G180	BU110
2.0 / 122	L4	15-14	Х	Regal, DOHC, 16 Valves, FI, Turbo, Gas, LTG			BU115
2.0 / 122	L4	15-11	V	Regal, Verano, DOHC, 16 Valves, FI, Turbo, Flex, LHU	12626380		BU120
2.0 / 122	L4	89-87	1	Skyhawk, OHV, 8 Valves, FI, Naturally Aspirated, Gas, Crank Trigger Fire Ignition, Aluminum Head	5049, 738	5009, 6081	BU125
2.0 / 122	L4	88-87	K	Skyhawk, SOHC, 8 Valves, Fl, Naturally Aspirated, Gas, 4 Pcs. Timing Cover, Auto Trans, W/P as Tensioner, Timing Gears Belt Installed, For 2 Pcs. Timing Cover Use PN #DP73	90209851	90209802	BU130
2.0 / 122	L4	88-87	K	Skyhawk, SOHC, 8 Valves, FI, Naturally Aspirated, Gas, 2 Pcs. Timing Cover, Auto Trans, W/P as Tensioner, Timing Gears Belt Installed, For 4 Pcs. Timing Cover Use PN #DP46	041, 1045049, 90209851	90209802	BU135
2.0 / 122	L4	86-84	Р	Skyhawk, OHV, 8 Valves, FI, Naturally Aspirated, Gas, No Vacuum Pump Hole in Block, Cast Iron Head	041, 265	546, 238, 080	BU140
2.0 / 122	L4	84-83	Р	Skyhawk, OHV, 8 Valves, FI, Naturally Aspirated, Gas, VACUUM PUMP HOLE IN BLOCK, CAST IRON HEAD	041, 265	747, 051, 080	BU145
2.2 / 134	L4	96	4	Century, OHV, 8 Valves, FI, Naturally Aspirated, Gas, LN-2 Engine, Crank Trigger Fire, Cam Position Sensor, Roller Cam, FWD	2391, 2391-S	521, 035	BU150
2.2 / 134	L4	95-94	4	Century, OHV, 8 Valves, FI, Naturally Aspirated, Gas, With Roller Cam, Crank Trigger Type	2391, 2391-S	666, 396, 927	BU155
2.2 / 134	L4	93	4	Century, OHV, 8 Valves, FI, Naturally Aspirated, Gas, Aluminum Head, Trigger Fire Ignition	2391, 2391-S	0012, 048, 927, 666	BU160
2.3 / 138	L4	95	D	Skylark, DOHC, 16 Valves, FI, Naturally Aspirated, Gas, No Cam Sensor Hole in Cam Cover	456	400	BU165
2.3 / 138	L4	94	3	Skylark, SOHC, 8 Valves, FI, Naturally Aspirated, Gas, Complete With T/C, V/C & Water Pump, Installation Gaskets, No Oil Pan	302 , 451 MOD	661	BU170
2.3 / 138	L4	93	3	Skylark, SOHC, 8 Valves, FI, Naturally Aspirated, Gas, Complete With T/C, V/C & Water Pump, Installation Gaskets, No Oil Pan	4468, 4472	927, 661	BU175
2.3 / 138	L4	92	3	Skylark, SOHC, 8 Valves, FI, Naturally Aspirated, Gas, Block #927, Head #087, Crank #690, L-40 Engine VIN 3, With TIming Cover, Water Pump & Installation Gaskets	4468, 4472	927, 661	BU180
2.3 / 138	L4	91-90	D	Skylark, DOHC, 16 Valves, FI, Naturally Aspirated, Gas	086, 753	377, 442, 326	BU185
2.4 / 145	L4	16-11	C, K, R	LaCrosse, Regal, Verano, DOHC, 16 Valves, FI, Naturally Aspirated, Electric/Gas & Flex & Gas, LAF & LEA & LUK, Dual V.V.T. Type, No SMOG Holes in Head	12608279	12592995	BU190
2.4 / 145	L4	14-11	C, K, R	LaCrosse, Regal, DOHC, 16 Valves, FI, Naturally Aspirated, Electric/Gas & Flex & Gas, LAF & LEA & LUK, Cali NU6 With SMOG, Dual V.V.T.	12608282		BU195
2.4 / 145	L4	11-10	C	Allure, LaCrosse, Regal, DOHC, 16 Valves, FI, Naturally Aspirated, Gas, LAF, Dual V.V.T. Type	12608279		BU200



2.5 / 151	ENGINE PART #
2.5 / 151 L4 88 R Century, OHV, 8 Valves, FI, Naturally Aspirated, Gas, w/Balance Shaft & Roller Cam, Trigger Fire Ignition 485, 514 980 2.5 / 151 L4 87-86 U Skylark, Somerset, OHV, 8 Valves, FI, Naturally Aspirated, Gas, Roller Cam, Trigger Fire Ignition 10038808 10035901 2.5 / 151 L4 87 R Century, OHV, 8 Valves, FI, Naturally Aspirated, Gas, Roller Cam, Trigger Fire Ignition 10038808,655, 496 10037029, 10034562 2.5 / 151 L4 86-85 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, Roller Cam 373, 496, 767 10037029, 10044562 2.5 / 151 L4 86-85 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG IN MANIFOLD, ROLLER CAM, NO GROOVE ON REAR CAP, FWD 100227767, 373, 496 100227767, 373, 496 10022767, 373, 496 100228058 2.5 / 151 L4 84 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG IN MANIFOLD, NO GROOVE IN Rear Main 10022373 10031638 2.5 / 151 L4 84 R Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG Holes in Head, Front 552, 702 10018149 2.5 / 151 <th></th>	
2.5 / 151	
2.5 / 151	BU240
2.5 / 151	BU245
2.5 / 151	BU250
2.5 / 151 L4 86-85 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG IN MANIFOLD, ROLLER (AM, NO GROOVE ON REAR CAP, FWD) 10027767, 373, 496 10022373 10028058 2.5 / 151 L4 84 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, No SMOG IN MANIFOLD, NO GROOVE IN REAR MAIN 10022373 10031638 2.5 / 151 L4 84 R Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG IN MANIFOLD, NO GROOVE IN REAR MAIN 10022373 10031638 2.5 / 151 L4 82 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG Holes in Head, Front Wheel Drive, Extra Water Hole L/S Block, FWD 552, 702 10018149 2.5 / 151 L4 81-80 5 Skylark, OHV, 8 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes in Head Over Each Exhaust, Thermostat Open in Back of Head, FWD 552 10009540 2.8 / 173 V6 89-87 W Century, Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 8	BU255
2.5 / 151 L4 86-85 R CAM, NO GROOVE ON REAR CAP, FWD 496 10028058 2.5 / 151 L4 84 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, No SMOG in Head, Groove in Rear Main 10022373 10031638 2.5 / 151 L4 84 R Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG IN MANIFOLD, NO GROOVE IN REAR MAIN 10022373 10031638 2.5 / 151 L4 82 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG Holes in Head, Front Wheel Drive, Extra Water Hole L/S Block, FWD 552, 702 10018149 2.5 / 151 L4 81-80 5 Skylark, OHV, 8 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes in Head Over Each Exhaust, Thermostat Open in Back of Head, FWD 552 10009540 2.8 / 173 V6 89-87 W Century, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 84-82	BU260
2.5 / 151 L4 84 R Rear Main 10022373 10031638 2.5 / 151 L4 84 R Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG IN MANIFOLD, NO GROOVE IN REAR MAIN 10022373 10031638 2.5 / 151 L4 82 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG Holes in Head, Front Wheel Drive, Extra Water Hole L/S Block, FWD 552, 702 10018149 2.5 / 151 L4 81-80 5 Skylark, OHV, 8 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes in Head Over Each Exhaust, Thermostat Open in Back of Head, FWD 552 10009540 2.8 / 173 V6 89-87 W Century, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, No Fuel Pump Hole, FWD 877, 879, 884 91820, 72065, 369 3.0 / 181 V6 84-82 X,	BU265
2.5 / 151 L4 84 R REAR MAIN 10023/3 10031636 2.5 / 151 L4 82 R Century, Skylark, OHV, 8 Valves, FI, Naturally Aspirated, Gas, SMOG Holes in Head, Front Wheel Drive, Extra Water Hole L/S Block, FWD 552, 702 10018149 2.5 / 151 L4 81-80 5 Skylark, OHV, 8 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes in Head Over Each Exhaust, Thermostat Open in Back of Head, FWD 552 10009540 2.8 / 173 V6 89-87 W Century, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 85 W Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No Fuel Pump Hole, FWD 877, 879, 884 91820, 72065, 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, R/S 4 BOLT MTR MOUNT 327, 879 832, 833 3.0 / 181 V6 88-85 L Low	BU270
2.5 / 131 L4 82 N Wheel Drive, Extra Water Hole L/S Block, FWD 332, 702 10016149 2.5 / 151 L4 81-80 5 Skylark, OHV, 8 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes in Head Over Each Exhaust, Thermostat Open in Back of Head, FWD 552 10009540 2.8 / 173 V6 89-87 W Century, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 85 W Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No Fuel Pump Hole, FWD 877, 879, 884 91820, 72065, 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, R/S 4 BOLT MTR MOUNT 327, 879 832, 833 3.0 / 181 V6 88-85 L Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 3.0 / 181 V6 87-85 L LeSabre, Sk	BU275
2.5 / 151 L4 81-80 5 Skylark, OHV, 8 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes in Head Over Each Exhaust, Thermostat Open in Back of Head, FWD 552 10009540 2.8 / 173 V6 89-87 W Century, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 85 W Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No Fuel Pump Hole, FWD 877, 879, 884 91820, 72065, 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, R/S 4 BOLT MTR MOUNT 327, 879 832, 833 3.0 / 181 V6 88-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 3.0 / 181 V6 87-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Plats to Drive 030, 248, 515	BU280
2.8 / 173 V6 89-87 W Century, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD 651, 696, 834 459, 219 2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 85 W Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No Fuel Pump Hole, FWD 877, 879, 884 91820, 72065, 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, R/S 4 BOLT MTR MOUNT 327, 879 832, 833 3.0 / 181 V6 88-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 3.0 / 181 V6 87-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8" Dipstick Hole, Crank Has 2 Flats to Drive 030, 248, 515 682, 686, 932, 244, 214	BU285
2.8 / 173 V6 86-85 X Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Iron Block & Heads, 4 Bolt M/M 844, 877, 879 820, 065, 369 2.8 / 173 V6 85 W Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No Fuel Pump Hole, FWD 877, 879, 884 91820, 72065, 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, R/S 4 BOLT MTR MOUNT 327, 879 832, 833 3.0 / 181 V6 88-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 3.0 / 181 V6 87-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8" Dipstick Hole, Crank Has 2 Flats to Drive 030, 248, 515 682, 686, 932, 244, 214	BU290
2.8 / 173 V6 83 W Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No Fuel Pullip Hole, FWD 369 2.8 / 173 V6 84-82 X, Z Century, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, R/S 4 BOLT MTR MOUNT 327, 879 832, 833 LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 248, 515 248,	BU295
LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 3.0 / 181 V6 87-85 L LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 248, 515 248, 515 932, 692 682, 686, 932, 344, 314	BU300
3.0 / 181 V6 88-85 L Low Deck Block, No Valley Pan Gskt Included, Crank Has 2 Flats to Drive Oil Pump, 7/16" 248, 515 932, 692 LeSabre, Skylark, Somerset, Somerset Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8" Dipstick Hole, Crank Has 2 Flats to Drive 030, 248, 515 682, 686, 932, 244, 214	BU305
3.0 / 181 V6 87-85 L 20 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8" Dipstick Hole, Crank Has 2 Flats to Drive 030, 248, 515 002, 000, 902, 104, 114	BU310
Oil Pump, Non-Distributor Engine	BU315
3.0 / 181 V6 85 E Century, Electra, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, 10mm Mount Bolts in Front of Head, FWD 6293, 8445 4141	BU320
3.0 / 181 V6 84-83 E Century, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 10mm Mount Bolts in Front of Head, 14 Bolt Oil Pan, No Valley Pan Gskt Included, FWD 6293, 8445 8266, 0041	BU325
3.0 / 181 V6 83-82 E Century, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8" Mount Bolts Front of Heads, Dist. in Timing Cover 8266, 0041	BU330
3.0 / 182 V6 10 G Allure, LaCrosse, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LF1 12611610, 12611611 12610176	BU335
3.1 / 189 V6 05-04 J Century, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No A.I.R. 234 227, 150, 253	BU340
3.1 / 189 V6 03 J Century, OHV, 12 Valves, FI, Naturally Aspirated, Gas, HAS NO AIR TUBES IN HEADS, FWD 170, 487 227, 737, 150, 093	BU345
3.1 / 189 V6 03 J Century, OHV, 12 Valves, FI, Naturally Aspirated, Gas, SMOG Holes Over 2 Exhaust Ports 170, 487 227, 737, 150, 093	BU350
3.1 / 189 V6 02-00 J Century, OHV, 12 Valves, FI, Naturally Aspirated, Gas, HEAD HAS NO AIR TUBES IN HEADS, LG8 ENIGINE 089, 093, 737, 150, 227	BU355
3.1 / 189 V6 02-00 J Century, OHV, 12 Valves, FI, Naturally Aspirated, Gas, SMOG Holes Over 2 Exhaust Ports Each Side 170, 487 089, 093, 737, 150, 227	BU360
3.1 / 189 V6 99-96 M Century, Regal, Skylark, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Aluminum Heads, Roller Cam, Trigger Fire Ignition, OK for 1996 w/o Roller Rocker Arms, FWD 089, 150, 093	BU365
3.1 / 189 V6 99-96 M Century, Regal, Skylark, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Includes Valve Covers, Timing Cover & Oil Pan 089, 150, 093	BU370
3.1 / 189 V6 95-94 M Century, Regal, Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Aluminum Heads, Roller Cam, Trigger Fire Ignition, Cam Position Sensor Hole in Block, FWD CAST #574.	BU375
3.1 / 189 V6 95-94 M Century, Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Includes T/C, Oil Pan & V/C, No Oil Sensor Hole 093, 737	BU380
3.1 / 189 V6 93-90 T Regal, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Aluminum Heads, No Cam Sensor, Valley Pan Gasket Not Included, FWD 511, 651 519, 934	BU385
3.1 / 189 V6 93 T Regal, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, Cam Position Hole in Block, For SFI 511, 651	BU390



ENG	INI	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST#	BLOCK CAST #	ENGINE PART #
BUIC	K	[contin	nued]				
3.1 / 189	V6	93-90	T	Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Includes Valve Covers, Timing Cover & Oil Pan	511, 651	519, 934	BU395
3.1 / 189	V6	90-89	T	Regal, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Aluminum Heads, Trigger Fire Ignition, Valley Pan Gasket Not Included, FWD	511, 651, 696, 834	459, 219, 618	BU400
3.3 / 204	V6	93-92	N	Century, Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Roller Cam, 1 Piece Rear Seal	136, 619	498, 090	BU405
3.3 / 204	V6	91-89	N	Century, Skylark, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, 1 Piece Rear Seal, Roller Cam	136, 619	816	BU410
3.3 / 204	V6	90-89	N	Century, Skylark, OHV, 12 Valves, FI, Naturally Aspirated, Gas, With Rller Cam, 2 Pcs Rear Seal, Timing Cover Not Included, Oil Pump Kit Only	4250	2062	BU415
3.4 / 207	V6	05-04	E	Rendezvous, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, No A.I.R., Cam Trigger is 'Half Moon' Type, No Temp Sensor in Head	12580234	227, 253, 089, 934	BU420
3.4 / 207	V6	03	E	Rendezvous, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, No A.I.R., Cam Trigger is 'Half Moon' Type	170, 487	227, 253	BU425
3.4 / 207	V6	02	E	Rendezvous, OHV, 12 Valves, FI, Naturally Aspirated, Gas, With SMOG Holes Over 2 Exhaust Ports, Cam & Crank Trigger, Rller Cam & Rockers, CALIF & FED Emissions, FWD	170, 245007487	4227, 7253, 089, 934	BU430
3.4 / 207	V6	02	E	Rendezvous, OHV, 12 Valves, FI, Naturally Aspirated, Gas, No A.I.R., Cam has Tab for Sensor	170, 487	227, 253, 089, 934	BU435
3.5 / 213	۷6	07-05	L	Rendezvous, Terraza, OHV, 12 Valves, FI, Naturally Aspirated, Gas, LX9 Engine	12578523	1558	BU440
3.6 / 217	V6	16-10	D, V	Allure, Enclave, LaCrosse, DOHC, 24 Valves, Fl, Naturally Aspirated, Gas, LLT, Direct Fuel Injection, Timing Cover Cast #12637434	12590609, 12590614, 12617771	12629402	BU445
3.6 / 217	V6	14-13	3	LaCrosse, DOHC, 24 Valves, FI, Naturally Aspirated, Flex, LFX, With SMOG Cali NU6, T/C Cast #12643774	12633958, 12633959	12640490	BU450
3.6 / 217	V6	09	D	Enclave, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LLT	12590609, 12590614, 12617771	12601922	BU455
3.6 / 217	۷6	08	7	Enclave, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LY7 Engine			BU460
3.6 / 217	V6	08-07	7	Allure, LaCrosse, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, With Crank Key, 4 V.V.T., 4 Cam Sensors & w/VVT, With Crank Key	12591206, 12591207, 81596, 81597	12600129, 01922	BU465
3.6 / 217	V6	07	7	Allure, LaCrosse, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, No Crank Key, 4 V.V.T., 2 Cam Sensors	12591206, 12591207, 81596, 81597	12600129	BU470
3.6 / 217	V6	06-04	7	Allure, LaCrosse, Rendezvous, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, Low Mount W/P, No Idler Mount on T/C	12581596, 12581597, 91206, 91207	12586559	BU475
3.8 / 231	V6	09-97	2, K	Allure, LaCrosse, LeSabre, Lucerne, Park Avenue, Regal, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, w/ Balance Shaft & Roller Cam, Supplied with Oil Pump Kit Only, FWD	134, 4781, 8134	24506029, 12585793	BU480
3.8 / 231	V6	05-97	1	Park Avenue, Regal, Riviera, OHV, 12 Valves, Fl, Supercharged, Gas, w/ Balance Shaft & Roller Cam, Injectors Mount in Head, FWD	4781	029	BU485
3.8 / 231	V6	04-97	K	LeSabre, Park Avenue, Regal, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, L36, With Tinware, Roller Cam, Roller Rockers, FWD	134, 4781	029	BU490
3.8 / 231	V6	96-95	K	LeSabre, Park Avenue, Regal, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, L36, w/Balance Shaft & Roller Cam, 8 Bolt Flywheel, Oil Pump Supplied, FWD	4781	2287	BU495
3.8 / 231	V6	96	1	Park Avenue, Riviera, OHV, 12 Valves, FI, Supercharged, Gas, w/ Balance Shaft & Roller Cam, Injectors Mount in Head, FWD	4781 (injectors in head	287	BU500
3.8 / 231	V6	95	L	LeSabre, Regal, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Supplied w/Oil Pump Kit Only, 2 Bolt Cam Retainer, Last Oil Pan Bolt Offset, Balance Shaft & Roller Cam, FWD	2136	441	BU505
3.8 / 231	V6	95-94	1	Park Avenue, Riviera, OHV, 12 Valves, FI, Supercharged, Gas, L67, w/ Balance Shaft & Roller Cam, Prod. From 10/94, 3/4" Vent Hole on Left, Steel Billet Mains Caps, FWD	2136	134, 441	BU510
3.8 / 231	V6	94-93	L	LeSabre, Park Avenue, Regal, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Supplied w/Oil Pump Kit Only, 20 Bolt Oil Pan, 3 Bolt Cam Retainer, 8 Bolt Flywheel, Balance Shaft & Roller Cam, Thru 10/94, FWD	2136	134, 441	BU515
3.8 / 231	V6	94-91	1	Park Avenue, OHV, 12 Valves, Fl, Supercharged, Gas, L67, w/ Balance Shaft & Roller Cam, 3/4" Vent Hole on Left Intake Side, Prod. thru 10/94, FWD	2136	134, 441	BU520
3.8 / 231	V6	92-90	L	LeSabre, Park Avenue, Reatta, Regal, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, L27, 20 Bolt Oil Pan, No Valley Pan Gskt Included, w/Balance Shaft & Roller Cam, 3/4" Vent Hole on Intake Side, FWD	0619, 2136	674	BU525
3.8 / 231	V6	91	C	LeSabre, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Balance Shaft, Roller Cam, No Vent Hole on L/S of Intake Side of Head, 1 Piece Rear Seal, FWD	136, 619	674	BU530



ENG	IN	E LO	NG	BLOCK			
LITER / CID			VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
BUIC	CK /	conti	nued]				
3.8 / 231	V6	90-88	С	Electra, LeSabre, Reatta, Riviera, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, w/Balance Shaft & Roller Cam, 2 Piece Rear Seal, 6 Bolt Flywheel	4250, 485, 9723	1617, 2646	BU535
3.8 / 231	V6	88-86	3, B	Century, Electra, LeSabre, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8" or 7/16" Dipstick Hole, Low Deck Block, Crank Has 2 Flats to Drive Oil Pump, If Splines Use DB36, Non-Distributor Engine, FWD	248, 515	111, 898, 801	BU540
3.8 / 231	V6	87-84	A	LeSabre, Regal, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 10mm Mount Bolts in Front of Head, 20 Bolt Pan, No Valley Pan Gskt Included, RWD	25518445	4140, 6109, 290, 329	BU545
3.8 / 231	V6	87-86	3, B	Century, Electra, LeSabre, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, Crank Has Splines to Drive Oil Pump, If 2 Flats Use DB35, Roller Cam, 6 Bolt Flywheel, Non-Dist. Eng.	248, 515	111, 898, 801	BU550
3.8 / 231	V6	87-84	7,9	Regal, OHV, 12 Valves, Fl, Turbo, Gas, 20 Bolt Oil Pan, Oil Drainback in Front of Lifter Valley, Valley Pan Gasket Not Included	092, 248, 445, 515	109, 139, 140, 801, 898	BU555
3.8 / 231	V6	86	В	Electra, LeSabre, Riviera, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, 20 Bolt Oil Pan, No Valley Pan Gskt Included, No Dist. Gear on Cam	030, 4248, 7515	6110	BU560
3.8 / 231	V6	85-83	A	LeSabre, Regal, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 10mm Mount Bolts in Front of Head For 3/8" Use DB01, 14 Bolt Oil Pan, No Valley Pan Gskt Included, Assembled with Timing Cover & Oil Pump, RWD	293, 377, 443, 445	818, 290, 554, 329, 040	BU565
3.8 / 231	V6	85	3	Century, Electra, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 10mm Mount Bolts in Front of Head, 20 Bolt Oil Pan, No Valley Pan Gskt Included, **PLEASE CHECK**This Has Distributor - If No Dist. Use DB02, FWD	25518445	139, 333, 110	BU570
3.8 / 231	V6	85-83, 81	A	Century, LeSabre, Regal, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, With Timing Cover, Oil Pump, Oil Pan & Valve Covers, 10mm Bolts on Front of Heads, Valley Pan Gasket Not included	293, 377, 443, 445	818, 290, 554, 329, 040	BU575
3.8 / 231	V6	84-79	2, A	Century, LeSabre, Regal, Skyhawk, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8 Mounting Bolts in Front of Head, If 10mm Use DB21, Assembled with Timing Cover & Oil Pump	098, 293, 377, 443, 445	818, 290, 554, 329, 040, 787	BU580
3.8 / 231	V6	84-78	3, 8, 9	Century, LeSabre, Regal, Riviera, ÖHV, 12 Valves, Carb & Fl, Turbo, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included, 1/2" Oil Return Hole in Rear of Lifter Valley	293, 443, 445, 900	818, 290, 397, 329	BU585
3.8 / 231	V6	83-79	A	Century, LeSabre, Regal, Skyhawk, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, With Timing Cover, Oil Pump, Oil Pan & Valve Covers, 3/8" Bolts on Front of Heads, Valley Pan Gasket Not Included	098, 293, 377, 443, 445	818, 290, 554, 329, 040, 787	BU590
3.8 / 231	V6	78-77	Α	Century, LeSabre, Regal, Skyhawk, Skylark, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included & Even Fire, No SMOG, Even Fire Engine	170, 51, 661, 722	083, 862, 438	BU595
3.9 / 237	V6	10-09	1	Lucerne, OHV, 12 Valves, Fl, Naturally Aspirated, Gas	12590746, 12624610		BU600
3.9 / 237	V6	10-09	1	Lucerne, OHV, 12 Valves, FI, Naturally Aspirated, Gas, LZ9 Engine			BU605
3.9 / 237	V6	07	1	Terraza, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 10mm Timing Cover Mount, w/ VVT. No AFM, No AIR, LZ9 Engine	12590746, 12624610	12504449, 12595272	BU610
3.9 / 237	V6	07-06	1	Terraza, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 8mm Timing Cover Mount, w/ VVT, No AFM, No AIR	1259046, 12624610	12595272, 12577641, 1102	BU615
4.1 / 250	L6	75-73, 69-68	D	Apollo, Special, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 3 Bolt Starter Mount, No SMOG, With A/C Mount on Block, Bolt-On Intake Manifold	084, 184, 763	855, 127, 483, 466, 675, 257	BU620
4.1 / 250	L6	71-68		Skylark, Special, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, No Smog, 2 Hole Starter Mount, Can Use DC76	052,763,084	968, 817, 036, 178, 257	BU625
4.1 / 252	V6	84-80	4	Electra, LeSabre, Regal, Riviera, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included, Knock Sensor Hole in Rear of Block	5900, 6293, 8445	6484, 5553, 4291	BU630
4.1 / 252	V6	84-80		Electra, LeSabre, Regal, Riviera, OHV, Carb, Naturally Aspirated, Gas, Oil Pan, T/C, V/C & Oil Pump Installed, No Valley Pan Gskt Included & Valley Pan Gaskt Not Included, Use Original Oil Pan	5900, 6293, 8445	6484, 5553, 4291	BU635
4.2 / 256	L6	07-06	S	Rainier, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, Exhaust VVT (Variable Valve Timing) #12580314, 'LL8' Engine	9960S	63712	BU640
4.2 / 256	L6	05	S	Rainier, DOHC, 24 Valves, Fl, Naturally Aspirated, Gas, LL8 Engine, VVT on Intake #12569502	84245	12563712GH	BU645
4.2 / 256	L6	04	S	Rainier, DOHC, 24 Valves, Fl, Naturally Aspirated, Gas, V.V.T.#25178506 or 19179010, LL8 Eng.	84245	63712GH	BU650
4.3 / 265	V8	81-80	S	Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, No SMOG, 265 Replacement with 301	01	525934, 10000708, 1009192	BU655
4.6 / 281	V8	11-08	9, S	Lucerne, DOHC, 32 Valves, FI, Naturally Aspirated, Gas, L37, L37 Engine			BU660
4.6 / 281	V8	08-06	Υ	Lucerne, DOHC, 32 Valves, FI, Naturally Aspirated, Gas, LD8 Engine			BU665



ENGI	N	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
4.9 / 301	V 8	contir 80-77	w, Y	Century, Electra, Estate Wagon, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, NO SMOG	01	525934, 10000708, 1009192	BU670
4.9 / 301	V8	80-77	W, Y	Century, Electra, Estate Wagon, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, SMOG IN HEADS	01	525934, 10000708, 1009192	BU675
5.0 / 305	V8	91	E	Commercial Chassis, Roadmaster, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, 1 Piece Rear Seal, Roller Cam, V/C Bolts thru Center of Cover	2187	627, 058	BU680
5.0 / 305	V8	91	E	Commercial Chassis, Roadmaster, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Roller Cam, V/C Bolts thru Center of Cover	2187	627, 058	BU685
5.0 / 305	V8	87-86	Н	Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 2 Bolt Mains, 1 Piece Rear Seal, Non-Roller Cam, V/C Bolts Around Outside	2301, 2601, 4416	14088551	BU690
5.0 / 305	V8	87	Н	Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Non-Roller Cam, Fuel Pump Hole, V/C Mounts thru Center	187	627, 058	BU695
5.0 / 305	V8	87-77	G, H, U	Century, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	BU700
5.0 / 305	V8	87-77	G, H, U	Century, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	BU705
5.0 / 305	V8	87-77	G, H, U	Century, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	BU710
5.0 / 305	V8	87-86	Н	Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, 2 BOLT MAIN, 1 PIECE REAR SEAL, NON-ROLLER CAM, R/S DIPSTICK, VALVE COVER BOLTS AROUND OUTSIDE OF COVER	2301, 2601, 4416	8551	BU715
5.0 / 305	V8	87	Н	Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Non Roller Cam	187	627, 058	BU720
5.0 / 305	V8	85-78	H, U	Century, LeSabre, Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 7 Bolt Exhst Both Sides, Passenger Side Dipstick (R) & 7 Bolt Exhst, Passeneger Side Dipstick, 2 Pcs Rear Seal, Non-Roller Cam, 5.0L Upgrade, V/C Mounts at Edge & V/C Mounts at Edge	416, 601	201, 203, 202, 381, 383	BU725
5.0 / 305	V8	85-78	H, U	Century, Regal, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Passenger Side Dipstick, Non Roller Cam, 2 Bolt Mains, 7 Bolt Exhaust, V/C Bolts Around Outside of Cover	416, 601	201, 203, 202, 381, 383	BU730
5.0 / 305	V8	79-77	G, H, U	Century, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Driver Side Dipstick (L), Non-Roller Cam, 2 Pcs Rear Seal, 6 Bolt Exhaust, V/C Mounts at Edge	434, 450	777, 778, 979, 776,909	BU735
5.0 / 305	V8	79-77	G, H, U	Century, LeSabre, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Driver's Side Dipstick, Non Roller Cam, 2 Piece Rear Seal, 6 Bolt Exhaust, V/C Bolts Around Outside of Cover	450,434	776,777,778,979 ,355909	BU740
5.0 / 305	V8	77	U	Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			BU745
5.0 / 305	V8	77	U	Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	BU750
5.0 / 305	V8	77	U	Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			BU755
5.0 / 307	V8	90-85	Υ	Electra, LeSabre, Regal, Riviera, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Roller Camshaft, Valley Pan Gasket Not Included, SMOG Holes Over Each Exhaust Port	0142, 7A	4790, 6509	BU760
5.0 / 307	V8	84-80	Υ	Electra, Estate Wagon, LeSabre, Riviera, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Non Roller Cam, No Valley Pan Gasket Included, SMOG Holes Under Exhaust Ports	3317	3161-5A	BU765



				BLOCK			I
ITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART
BUIC	CK /	conti					
5.3 / 325	V8	09-08	C	Allure, LaCrosse, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LS4 Engine w/Cyl Deactivation, Cam Sensor on T/C Right Side, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243, 799	12569004	BU770
5.3 / 325	V8	07	М	Rainier, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LH6, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), Aluminum Block & Heads, Broadcast Code 'DCK', SIngle Trigger Disc on Crank, Cam Sensor on Left of T/C, 1 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243,799	12571048 (lasered)	BU775
5.3 / 325	V8	07	М	Rainier, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LH6, Tinware Installed, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), Aluminum Block & Heads, Broadcast Code 'DCK', SIngle Trigger Disc on Crank, Cam Sensor on Left of T/C, 1 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	12564243, 799	12571048	BU780
5.3 / 325	V8	06-05	М	Rainier, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LH6, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), 'D' Shape Exhaust Ports, Dual Trigger Disc on Crank, 3 Bolt Cam Gear, Cam Sensor on Left of T/C, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243,799	12569513, 12601900	BU785
5.3 / 325	V8	06-05	М	Rainier, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LH6, Tinware Installed, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), 'D' Shape Exhaust Ports, Dual Trigger Disc on Crank, 3 Bolt Cam Gear, Cam Sensor on Left of T/C, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243, 799	12569513	BU790
5.3 / 325	V8	04	P	Rainier, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LM4, Aluminum Block & Heads, Oval Exhaust Ports, With .8570" Width Rear Flange, 3 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	61706, 862, H235	66910	BU795
5.7 / 350	V8	96	Р	Commercial Chassis, Roadmaster, OHV, 16 Valves, FI, Naturally Aspirated, Gas, 2 Bolt Mains, 1 Piece Rear Seal, Center Mount V/C, Iron Heads, LT-1 Roller Cam	290	327	BU800
5.7 / 350	V8	95-94	Р	Commercial Chassis, Roadmaster, OHV, 16 Valves, FI, Naturally Aspirated, Gas, With Roller Cam & Cast Iron Heads, Valve Cover Bolts Thru Center, LT-1	320	327	BU805
5.7 / 350	V8	93-92	7	Commercial Chassis, Roadmaster, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, 2 Bolt Mains, Roller Cam, Center Bolt Mount V/C	191, 193	638, 727, 732, 148, 880	BU810
5.7 / 350	V8	93-92	7	Commercial Chassis, Roadmaster, OHV, 16 Valves, FI, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 2 Bolt Mains, 1 Piece Rear Seal, Roller Cam, V/C Bolts thru Center of Cover	191, 193	638, 727, 732, 148, 880	BU815
5.7 / 350	V8	80-72	H, J, K,	Apollo, Centurion, Century, Electra, Estate Wagon, GS, LeSabre, Regal, Riviera, Skylark, Sportwagon, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, NO SMOG, NO TIMING COVER, COMES WITH OIL PUMP KIT ONLY	145, 236, 452, 556, 861	748, 788, 987, 861, 744, 201	BU820
5.7 / 350	V8	80-78, 74-72	H, J, K, X	Apollo, Centurion, Century, Electra, Estate Wagon, GS, LeSabre, Regal, Riviera, Skylark, Sportwagon, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, SMOG, No Timing Cover, Supplied w/Oil Pump Kit Only	236, 452, 556, 861	748, 788, 987, 861, 744, 201	BU825
5.7 / 350	V8	80-77		Century, Electra, Estate Wagon, LeSabre, Regal, Riviera, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, R Type Original Olds Engine, With SMOG, Valley Pan Not Included, SMOG Holes Can Be Plugged	554716	5577523B, 554964A	BU830
5.7 / 350	V8	80-77	R	Electra, Estate Wagon, LeSabre, Regal, Riviera, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, R Type Original Olds Engine, No SMOG, Valley Pan Not Included	554716	5577523B, 554964A	BU835
5.7 / 350	V8	79-77, 73	H, J, L	Centurion, Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp/87+ Octane & 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 100% New Assembly, 2 pcs. Rear Seal & 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87 + Octane, Universal Dipstick	High Performance New Build	BU840
5.7 / 350	V8	79-77, 73		Centurion, Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp/87+ Octane & 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal & Drop-In, 100% New Assembly, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	BU845
5.7 / 350	V8	79-77, 73		Centurion, Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp/87+ Octane & 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal & Mid-Dress, 100% New Assembly, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq,	High Performance Mid-Dress Build	BU850
5.7 / 350	V8	79-77	L	Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Passenger Side Dipstick, Non Roller Cam, 2 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover	114, 624, 642	209, 207	BU855



ENG	IN	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
BUIC	CK	[contin	nued]				
5.7 / 350	V8	79		Century, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With V/C, T/C & Oil Pan Installed, A/T Only - Flexplate Supplied, Right Side Dipstick, 3/8" Bolt Holes in Front of Heads, 2 Bolt Mains, 1 Piece Rear Seal, 7 Bolt Exhaust Mount, V/C Bolts Around Outside of Cover	114, 624, 642	209, 207	BU860
5.7 / 350	V8	78	L	Century, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Engine Assembled w/Tinware & With Valve Covers, Timing Cover & Oil Pan, Driver's Side Dipstick, 7 Bolt Exhaust & Driver's Side Dipstick, Non Roller Cam, 2 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover			BU865
5.7 / 350	V8	77,73	П, Ј, L	Centurion, Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade & Applications Not Verified, Not Legal for Pollution Controlled Vehicles, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			BU870
5.7 / 350	V8	77-75	H, J	Apollo, Century, LeSabre, Regal, Riviera, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes Over Each Exhaust Port, SMOG Holes Can be Plugged, AUTOMATIC TRANSMISSION ONLY	411929	395558	BU875
5.7 / 350	V8	77-75	H, J, R	Apollo, Century, Electra, Estate Wagon, LeSabre, Regal, Riviera, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, No SMOG Holes in Head Over Exhaust Ports, AUTO TRANS.	1929, 394, 742, 859, 9147	395558	BU880
5.7 / 350	V8	77,73	штт	Centurion, Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Chevy Engine, 9.5:1 Comp & Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, 9.5:1 Comp Ratio, L/S Dipstick & 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves & With Tinware, Heads Fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	BU885
5.7 / 350	V8	77		Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Driver's Side Dipstick, Non Roller Cam, 2 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover	339, 487, 624, 882, 991, 993	010, 379, 014, 388, 678, 245	BU890
5.7 / 350	V8	77		Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Includes Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 2 Piece Rear Seal, Non-Roller Cam, Drivers Side Dipstick, Valve Cover Mounts Around Edge	126, 339, 441, 487, 991, 993	010, 379, 014, 388, 678, 509	BU895
5.7 / 350	V8	77,73	П, Ј, L	Centurion, Century, Regal, Skylark, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade & Applications Not Verified, Not Legal for Pollution Controlled Vehicles, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			BU900
5.7 / 350	V8	71-68		Estate Wagon, GS, LeSabre, Skylark, Special, Sportwagon, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, No SMOG Engine	145, 472, 650	201, 748, 788, 987	BU905
6.6 / 400	V8	75	S	LeSabre, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, SMOG Hole in Head, 2-1/2" Crank Center Ring	4X, 5C, 6H, 6X	500557, 640, 914, 988	BU910
6.6 / 403	V8	79-77		Century, Electra, Estate Wagon, LeSabre, Riviera, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, SMOG Holes Over Each Exhaust Port, SMOG Holes Can Be Plugged	334/1/	5572654B, 5544990	BU915
6.6 / 403	V8	79-77	, N	Century, Electra, Estate Wagon, LeSabre, Riviera, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, No SMOG	554717	5572654B, 5544990	BU920
7.5 / 455	V8	76-75	T	Estate Wagon, LeSabre, Riviera, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, No SMOG, Auto Trans Only, Not for Motor Home Apps & Not for Motorhome Use, Non-High Performance & Non-Performance Engine	100, 384, 548, 686, 783	396021F, 231788L	BU925