

				BLOCK			
LITER / CID		YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC							
1.6 / 98	L4	91-89	U	Tracker, SOHC, 8 Valves, FI, Naturally Aspirated, Gas, W/P, Timing Gears Belt & Tensioner Installed	61A	G16A	GM105
1.9 / 119	L4	85-82	A	S, T Series (Pickup, Jimmy, Sonoma), SOHC, & Valves, Carb, Naturally Aspirated, Gas, Bolt- On Timing Mark on T/C, A.I.R. Holes Over Each Exhaust Port, Timing Cover & Oil Pump Installed	G200	G200	GM110
2.0 / 122	L4	84-83	Υ	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, Carb, Naturally Aspirated, Gas, CAST IRON HEAD	041, 265	270, 246	GM115
2.2 / 134	L4	03, 00- 99	4, H	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, Fl, Naturally Aspirated, Gas, CHECK HEAD CASTING NUMBER BEFORE ORDERING!, Cam Position Sensor, Crank Trigger Fire, Roller Cam, No Bolt Holes Around EGR, RWD	24576146	035, 521	GM120
2.2 / 134	L4	03, 00- 99	4, H	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, Fl, Naturally Aspirated, Gas, Includes T/C & Oil Pan, No Valve Cover, No Bolt Holes @ E.G.R. Port R/S Head, RWD	24576146	24576035	GM125
2.2 / 134	L4	02-00	5	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Flex, CHECK HEAD CASTING NUMBER BEFORE ORDERING!, Cam Position Sensor, Crank Trigger Fire, Roller Cam, RWD	6146	6035, 4521	GM130
2.2 / 134	L4	02-00	5	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, Fl, Naturally Aspirated, Flex, Crank Trigger Fire, Roller Cam, With T/C & Oil Pan - No V/C, RWD	24576146	24576035, 24574521	GM135
2.2 / 134	L4	98		S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, CHECK HEAD CASTING BEFORE ORDERING!!, Cam Position Sensor, Crank Trigger Fire, Roller Cam, With Bolt Holes Around EGR, RWD	24575507	6035, 4521	GM140
2.2 / 134	L4	97-96	4	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, LN-2 Engine, Crank Trigger Fire, Cam Position Sensor, Roller Cam, RWD	2391, 2391-S	4521, 6035	GM145
2.2 / 134	L4	97-96	4	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, Includes T/C & Oil Pan, No Valve Cover, Head Must Have Bolt Holes 10 & 4 o'clock on Water Pass, RWD	10112391, 10112391-S	24574521, 24576035	GM150
2.2 / 134	L4	95-94		S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, Aluminum Head, Roller Cam, Trigger Fire Ignition, RWD	2391, 2391-S	666, 927, 396	GM155
2.4 / 145	L4	16-11	C, K	Terrain, DOHC, 16 Valves, FI, Naturally Aspirated, Flex & Gas, LAF & LEA, Dual V.V.T. Type, No SMOG Holes in Head	12608279	12592995	GM160
2.4 / 145	L4	15-12	K	Terrain, DOHC, 16 Valves, FI, Naturally Aspirated, LEA, Cali NU6 With SMOG, Dual V.V.T.	12608282		GM165
2.4 / 145	L4	10	W	Terrain, DOHC, 16 Valves, Fl, Naturally Aspirated, Gas, LAF, Dual V.V.T. Type	12608279		GM170
2.5 / 151	L4	93-91		S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, With Roller Cam, Block #311 or #046, Head #514 or #485	485, 514	311, 046	GM175
2.5 / 151	L4	93-91	A	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, Includes Valve Cover, T/C Cover, Side Pan & Oil Pan, Roller Cam	485, 514	311, 046	GM180
2.5 / 151	L4	91-89	E	S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 8 Valves, FI, Naturally Aspirated, Gas, With Roller Cam, Block #311, Head #642	642	311	GM185
2.5 / 151	L4	91-89	E	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, Includes Valve Cover, T/C Cover, Side Pan & Oil Pan, Roller Cam	642	311, 046	GM190
2.5 / 151	L4	88-87		S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 8 Valves, FI, Naturally Aspirated, Gas, Roller Cam	655, 808	046, 311	GM195
2.5 / 151	L4	86-85		S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 8 Valves, Fl, Naturally Aspirated, Gas, Roller Cam, L/S Starter, Check Head Cast	10027767, 373, 496	10037032, 10043046, 579	GM200
2.5 / 151	L4	86-85	E	S, T Series (Pickup, Jimmy, Sonoma), OHV, 8 Valves, FI, Naturally Aspirated, Gas, With Roller Cam, Block #579, Head #767, 373, 496	373, 496, 767	579, 032	GM205
2.8 / 169	L4	06	8	Canyon, DOHC, 16 Valves, FI, Naturally Aspirated, Gas, VVT-I #12581568	4059	12583840	GM210
2.8 / 169	L4	05-04	8	Canyon, DOHC, 16 Valves, FI, Naturally Aspirated, Gas, LK5 Eng. w/ VVT #12179012	4059	83840, 6406417A	GM215



ENGI	N	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu					
2.8 / 173	V6	93-88	n	S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Fl, Naturally Aspirated, Gas, LL2 Engine, Cast Iron Block & Heads, Internally Balanced Crank, Check Cast #	327, 879, 884	695, 457, 061, 379	GM220
2.8 / 173	V6	88-87	R	S, T̃ Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Fl, Naturally Aspirated, Gas, LL2 Engine, Cast Iron Block & Heads, Externally Balanced Crank, Check Cast #, No Hole in Bellhousing for Clutch-ball	327, 879, 884	695, 457, 061, 379	GM225
2.8 / 173	V6	86	R	S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, FI, Naturally Aspirated, Gas	327, 879, 884	061, 379, 695	GM230
2.8 / 173	V6	85		S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Carb, Naturally Aspirated, Gas	527, 879, 884	061, 379, 695, 457	GM235
2.8 / 173	V6	84-82		S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 3 Bolt Motor Mount, Grooved Rear Main	258, 292, 392, 503, 877, 882	068, 889, 818	GM240
2.9 / 178	L4	11-08	9	Canyon, DOHC, 16 Valves, Fl, Naturally Aspirated, Gas, Cam Sensor on Exhaust Only, Exhst VVT #12589782		12579139	GM245
2.9 / 178	L4	07	9	Canyon, DOHC, 16 Valves, FI, Naturally Aspirated, Gas, LLV Engine, V.V.T. on Exhst Cam #12581247		12579139	GM250
3.0 / 182	V6	12	5	Terrain, DOHC, 24 Valves, FI, Naturally Aspirated, Flex & Gas, LFW	12611610, 12611611	12610176	GM255
3.0 / 182	V6	11-10	5, Y	Terrain, DOHC, 24 Valves, FI, Naturally Aspirated, Flex & Gas, LF1 & LFW	12611610, 12611611	12610176	GM260
3.5 / 211	L5	06	6	Canyon, DOHC, 20 Valves, FI, Naturally Aspirated, Gas, VVT on Exhst #12581569, EXHST GEAR DIFFERENT THAN DCTY, Intk & Exhst Cam Sensor at Front	3261D	12583846	GM265
3.5 / 211	L5	05-04	6	Canyon, DOHC, 20 Valves, Fl, Naturally Aspirated, Gas, V.V.T. on Exhst #12179011, Intk & Exhst Cam Sensors	3261D	12583846	GM270
3.6 / 217	V6	16-10	D	Acadia, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LLT, Direct Fuel Injection, Timing Cover Cast #12637434	12590609, 12590614, 12617771	12629402	GM275
3.6 / 217	V6	09		Acadia, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LLT	12590609, 12590614, 12617771	12601922	GM280
3.6 / 217	V6	08-07	7	Acadia, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LY7 Engine			GM285
3.7 / 223	L5	12-08	E	Canyon, DOHC, 20 Valves, FI, Naturally Aspirated, Gas, LLR, Exhaust V.V.T. Cast #12589782 & exhst VVT cast#12589782, No Intake Cam Sensor	8265D	12567643	GM290
3.7 / 223	L5	07		Canyon, DOHC, 20 Valves, FI, Naturally Aspirated, Gas, LLR, exhst VVT cast#12575415, Intk & Exhst Cam Sensors	8265D	12567643, 12577811	GM295
3.8 / 229	V6	84-80	9, K	Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, Distributor in Rear	0553, 1595	1594	GM300
3.8 / 231	V6	84-79		Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included, 3/8 Mounting Bolts in Front of Head, If 10mm Use DB21, Assembled with Timing Cover & Oil Pump	098, 293, 377, 443, 445	818, 290, 554, 329, 040, 787	GM305
3.8 / 231	V6	84-83	A	Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 10mm Mount Bolts in Front of Head For 3/8" Use DB01, 14 Bolt Oil Pan, No Valley Pan Gskt Included, Assembled with Timing Cover & Oil Pump, RWD	293, 377, 443, 445	818, 290, 554, 329, 040	GM310
3.8 / 231	V6	84		Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 10mm Mount Bolts in Front of Head, 20 Bolt Pan, No Valley Pan Gskt Included	25518445	4140, 6109, 290, 329	GM315
3.8 / 231	V6	84-83	A	Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, With Timing Cover, Oil Pump, Oil Pan & Valve Covers, 10mm Bolts on Front of Heads, Valley Pan Gasket Not included	293, 377, 443, 445	818, 290, 554, 329, 040	GM320
3.8 / 231	V6	81-79		Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, With Timing Cover, Oil Pump, Oil Pan & Valve Covers, 3/8" Bolts on Front of Heads, Valley Pan Gasket Not Included	098, 293, 377, 443, 445	818, 290, 554, 329, 040, 787	GM325
3.8 / 231	V6	78		Caballero, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 14 Bolt Oil Pan, No Valley Pan Gskt Included, Even Fire Engine	170, 51, 661, 722	083, 862, 438	GM330
4.1 / 250	L6	84-66	N, P, Q,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), L13500, P Series, Sprint, Suburban, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 3 Bolt Starter Mount, No SMOG, With A/C Mount on Block, Bolt-On Intake Manifold	084, 184, 763	855, 127, 483, 466, 675, 257	GM335
4.1 / 250	L6	72-68	N, P, S	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, No Smog, 2 Hole Starter Mount, Can Use DC76	052,763,084	968, 817, 036, 178, 257	GM340
4.2 / 256	L6	09-08	S	Envoy, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, V.V.T.# 12589782, Rod Inside Diameter .925"	9960S		GM345
4.2 / 256	L6	07-06	S	Envoy, Envoy XL, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, Exhaust VVT (Variable Valve Timing) #12580314, 'LL8' Engine	9960S	63712	GM350
4.2 / 256	L6	05	S	Envoy, Envoy XL, Envoy XUV, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, LL8 Engine, VVT on Intake #12569502	84245	12563712GH	GM355
4.2 / 256	L6	04-02		Envoy, Envoy XL, Envoy XUV, DOHC, 24 Valves, FI, Naturally Aspirated, Gas, V.V.T.#25178506 or 19179010, LL8 Eng. & LL8 Engine	84245	63712GH	GM360



ENG I	INI	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[c	ontinu	ed]				
4.3 / 262	V6	14-07	Х	Savana Vans, Sierra, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, LU3, w/ Balance Shaft, 2 Knock Sensors, Sensor Triggers on Cam Sprocket, O.E.M. T/C is Aluminum	12557113, 8114	14600324, 342	GM365
4.3 / 262	V6	14	Н	Sierra, OHV, 12 Valves, FI, Naturally Aspirated, Flex, LV3, Aluminum Block & Heads, G.D.I., V.V.T & D.O.D.	1269344	12633129	GM370
4.3 / 262	V6	07-01	W, X	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, Savana Vans, Sierra, Sierra 1500 Classic, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Balance Shaft Cast #542, 748, Detonation Sensor 5/16"-18 NPT Top of Bellhousing, 8mm Bolt Down Roller Rockers, O.E.M. is Plastic T/C	113,114,107, 140,772	9090M	GM375
4.3 / 262	V6	07-01	W, X	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Savana Vans, Sierra, Sierra 1500 Classic, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Shallow Oil Pan, T/C, No Valve Covers & Shallow Oil Pan, T/C, No Valve Covers, For Either Drive Type, Knock Sensor 5/16" x18 in Top of Bellhousing, 8mm Bolt Roller Rockers, RWD	107, 113, 114, 140, 772	14099090M	GM380
4.3 / 262	V6	05-01	W, X	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Deep Sump Oil Pan, Plastic T/C, No Valve Covers & Deep Sump Oil Pan, Plastic T/C, No Valve Covers, For Either Drive Type, Metric Bosses in Block, Bal Shaft #542/748, Knock Sensor 5/16"x18 in Top of Bellhousing, 8mm Bolt Roller Rockers, 4WD	107, 113, 114, 140, 772	14099090M	GM385
4.3 / 262	V6	00-98	W, X	C, K Series Trucks, Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Safari, Savana Vans, Sierra, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Balance Shaft Cast #542, Non-Roller Rockers, Metric Thread Block	113, 140, 772	9090M	GM390
4.3 / 262	V6	00-99	W, X	Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Safari, Savana Vans, Sierra, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Balance Shaft Cast #542, 748, Detonation Sensor 1/4" NPT Top Of Bellhousing & Detonation Sensor 1/4" NPT Top of Bellhousing, 8mm Bolt Down Roller Rockers, Metric Thread Block	113	9090M	GM395
4.3 / 262	V6	00	W	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, FI, Naturally Aspirated, Gas, Deep Sump Oil Pan, T/C, No Valve Covers, Balance Shaft Cast #542 or 748, 8mm Bolt Roller Rockers, 1/4" Knock Sensor in Top of Bellhousing	12557113	14099090M	GM400
4.3 / 262	V6	99-96	W	C, K Series Trucks, Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Safari, Savana Vans, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, L35 Engine, Roller Cam cast #691, w/ Balance Shaft Cast #542, SAE Thread Block	107, 113, 114, 5772, 6140	090	GM405
4.3 / 262	V6	99-96	Х	S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Fl, Naturally Aspirated, Gas, LF6 H.O. Engine, Balance Shaft Cast #542, Detonation Sensor in Head & Rear of Block, SAE Thread Block	107, 113, 114, 140, 772	090	GM410
4.3 / 262	V6	99-96	W	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Deep Sump Oil Pan, T/C, No Valve Covers & Deep Sump Oil Pan, T/C, No Valve Covers, For Either Drive Type, L35 Engine, Roller Cam cast #691, Balance Shaft Cast #10224542, 6 Bolt T/C w/Crank Sensor Hole, SAE Thread Block, 4WD	107, 113, 114, 140, 772	14099090	GM415
4.3 / 262	V6	99-96	W	C, K Series Trucks, Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Savana Vans, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Shallow Sump Oil Pan, T/C, No Valve Covers, Balance Shaft Cast #10224542 & L35 Engine, Roller Cam cast #691, Balance Shaft Cast #10224542, 6 Bolt T/C w/Crank Sensor Hole, 2WD Only, SAE Thread Block & SAE Thread Block, 4WD	107, 113, 114, 140, 772	14099090	GM420
4.3 / 262	V6	99-96	Х	S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Balance Shaft Cast #542, With O/P & T/C - No V/C, LF6 Engine, Detonation Sensor in Head & Rear of Block, SAE Thread Block, 4WD	772	090	GM425
4.3 / 262	V6	99-96	Х	S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Balance Shaft Cast #542, With O/P & T/C - No V/C, LF6 Engine, Detonation Sensor in Head & Rear of Block, SAE Thread Block, RWD	772	090	GM430
4.3 / 262	V6	99	W	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Deep Sump Oil Pan, T/C, No Valve Covers & w/ T/C & Oil Pan - No Valve Covers, Metric Bosses in Block, Balance Shaft Cast #10224542, Deep Sump Oil Pan, 4WD	772,140,113	14099090M	GM435
4.3 / 262	V6	95	Z	C, K Series Trucks, G Series Vans, P Series, S, T Series (Pickup, Jimmy, Sonoma), OHV, 12 Valves, Fl, Naturally Aspirated, Gas, 6 Bolt Plastic T/C, Roller Cam Cast #065, LB4 Eng.	064, 066, 181, 626	196, 359	GM440
4.3 / 262	V6	95	W	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, CPI, L35 Eng. w/ Balance Shaft #10224542, 10172748, Roller Cam Cast #693, 047, 6 Bolt T/C, Det. Sensor in Rear of Right Head & Side of Left Head	064, 066, 181, 626	196, 359	GM445
4.3 / 262	V6	94-92	W	Jimmy (Full-Size), S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, With Balance Shaft #748 or 542, With Roller Cam #693 or 047, 2 Sensor Holes in Head, 10 Bolt T/C	064, 066, 181, 209	535, 534, 359	GM450
4.3 / 262	V6	94-92	Z	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, With Balance Shaft #286 or #541, With Roller Cam #065, 2 Det Sensor Holes in Head, 10 Bolt T/C	064, 181, 209, 626	535, 534, 359, 196	GM455



ENGI	INI	E LO	NG	BLOCK			
LITER / CID				DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[c	ontinu	ed]				
4.3 / 262	V6	94-93	Z	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, No Balance Shaft, With Roller Cam #776, Det Sensor Mount in Block & 2 in Head	064, 181, 209	073, 011, 061, 756	GM460
4.3 / 262	V6	92	Z	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, Roller Lifters, No Balance Shaft	050, 067, 103, 768	073, 756, 061, 011	GM465
4.3 / 262	V6	92-87	Z	C, K Series Trucks, G Series Vans, P Series, R, V Series Trucks, Safari, OHV, 12 Valves, Fl, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Roller Cam, No Balance Shaft & VALVE COVERS NOT FOR THIS VEHICLE, Roller Cam, No Balance Shaft & V/C Bolts thru Center of Cover, V/C Bolts thru Center of Cover, 4WD	768, 788, 996	011, 867, 683	GM470
4.3 / 262	V6	91-87	Z	C, K Series Trucks, Caballero, G Series Vans, P Series, R, V Series Trucks, S, T Series (Pickup, Jimmy, Sonoma), Safari, OHV, 12 Valves, FI, Naturally Aspirated, Gas, 1 Piece Rear Seal, Roller Cam, No Balance Shaft, V/C Bolts thru Center of Cover	768, 788, 996	011, 867, 683	GM475
4.3 / 262	V6	91-90	В	Safari, OHV, 12 Valves, FI, Naturally Aspirated, Gas, H.O. ROLLER CAM	768, 788, 996	683, 867, 011	GM480
4.3 / 262	V6	86	N, Z	C, K Series Trucks, Caballero, G Series Vans, Safari, OHV, 12 Valves, Carb & FI, Naturally Aspirated, Gas, 1 Piece Rear Seal, Non-Roller Cam, V/C Bolts thru Center of Cover	248, 268	8553	GM485
4.3 / 262	V6	85	N, Z	C, K Series Trucks, Caballero, G Series Vans, Safari, OHV, 12 Valves, Carb & Fl, Naturally Aspirated, Gas, 2 Piece Rear Seal, Non-Roller Cam, Center Mount V/C	14079248	1177	GM490
4.3 / 4294	V6	05	Х	Jimmy (Full-Size), OHV, 12 Valves, FI, Naturally Aspirated, Gas, Balance Shaft Cast #542, 748, Detonation Sensor 5/16"-18 NPT Top of Bellhousing, 8mm Bolt Down Roller Rockers, O.E.M. is Plastic T/C	113,114,107, 140,772	9090M	GM495
4.3 / 4294	V6	05	Х	Jimmy (Full-Size), OHV, 12 Valves, FI, Naturally Aspirated, Gas, Deep Sump Oil Pan, Plastic T/C, No Valve Covers, Metric Bosses in Block, Bal Shaft #542/748, Knock Sensor 5/16"x18 in Top of Bellhousing, 8mm Bolt Roller Rockers, 4WD	107, 113, 114, 140, 772	14099090M	GM500
4.4 / 267	V8	82-79	J	Caballero, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM505
4.4 / 267	V8	82-79	J	Caballero, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	GM510
4.4 / 267	V8	82-79	J	Caballero, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM515
4.6 / 283	V8	67, 65- 64		C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles	·		GM520
4.6 / 283	V8	67-60		3000, 3500, C, K Series Trucks, G Series Vans, P Series, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Top Valve Cover Bolts Evenly Spaced with Bottom Holes, Comes w/ '58 & Later Oil Pump, Engine May Be Upgraded to PN #VC08, 350 CID	460, 480, 520, 682	194, 721, 812, 935, 852, 948	GM525
4.6 / 283	V8	67, 65- 64		C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM530
4.6 / 283	V8	67, 65- 64		C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/ 360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	GM535



				BLOCK			I
LITER/CID		YEAR ontinu		DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART#
4.6 / 283	V8	67, 65- 64	eaj	C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM540
4.6 / 283	V8	67, 65- 64		C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	GM545
4.6 / 283	V8	67, 65- 64		C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM550
4.8 / 292	L6	90-86	T	C, K Series Trucks, P Series, P4500, R, V Series Trucks, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, L25, 3/4" SMOG Holes in Head, 1/2" Flywheel Bolt Holes	148, 880, 990	004, 009, 194, 467, 578, 147	GM555
4.8 / 292	L6	85-67	S, T	C, K Series Trucks, C5000, G Series Vans, Jimmy (Full-Size), P Series, P4500, Suburban, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, L25, No SMOG, 3 Bolt Starter Pattern	052, 086, 104, 182, 609, 763	147, 004, 467, 578, 194, 129	GM560
4.8 / 292	L6	85-67	S, T	C, K Series Trucks, C5000, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, With SMOG Holes Over Each Exhaust Port, 3 Bolt Starter Mount, 1/2" Flywheel Bolts	052, 086, 104, 182, 609, 763	147, 004, 467, 578, 194, 129	GM565
4.8 / 292	L6	72-67	S, T	C, K Series Trucks, Jimmy (Full-Size), P Series, Suburban, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, 1/2" Flywheel Bolts, No SMOG & No SMOG in Heads, 2 Bolt Starter Mount	052, 084, 086, 763	4258, 9404, 1659, 1970	GM570
4.8 / 292	L6	66-63		3000, 3500, C, K Series Trucks, P Series, Suburban, OHV, 12 Valves, Carb, Naturally Aspirated, Gas, NO SMOG IN HEAD, 7/16 FLYWHEEL BOLTS	019, 084, 435, 437, 890	4258, 9404, 1659, 1970, 8578	GM575
4.8 / 294	V8	15-10	Α	Savana Vans, Sierra, OHV, 16 Valves, Fl, Naturally Aspirated, Flex, L20, L20 Engine & With V.V.T., No D.O.D., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K			GM580
4.8 / 294	V8	09-07	С	Savana Vans, Sierra, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LY2 Engine, 2 Knock Sensors, Cam Sensor in Cover, T/C Cast #312600326, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K & New Body Style, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	12564243, 243, 799	12576177, 12589779	GM585
4.8 / 294	V8	07-99	V	Savana Vans, Sierra, Sierra 1500 Classic, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LR-4 Eng. With .8570" Width Rear Flange & With .8570" Width Rear Flange & With .8570" Width Rear Flange **CHECK CRANK CASTING**, Auto. Trans. 3 Bolt Cam Gear & Auto. Trans. Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	59862, 61706	51358, 67398	GM590
4.8 / 294	V8	07-99	٧	Savana Vans, Sierra, Sierra 1500 Classic, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, LR-4 Eng. With .8570" Width Rear Flange, lncludes Tinware & Includes Tinware, Classic Body (Old Style), Auto. Trans., RWD	706, 862	1358, 7398	GM595
4.8 / 294	V8	07-99	٧	Sierra, Sierra 1500 Classic, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, LR-4 Eng. With .8570" Width Rear Flange & LR-4 ng. With .8570" Width Rear Flange, Includes Tinware & Includes Tinware, Classic Body (Old Style), Auto. Trans., 4WD	706, 862	1358, 7398	GM600
4.8 / 294	V8	00-99	V	Sierra, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LR-4 Engine, w/ Manual Trans., Crank Cast #312 w/ 1. 250" Rear Flange, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	59862, 61706	51358, 67398	GM605
5.0 / 305	V8	02-00	М	Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Gas, WITH METRIC BOLTS FOR MOTOR MOUNTS &TRANSMISSION, ROLLER CAM	059, 520	878	GM610
5.0 / 305	V8	00-96	М	C, K Series Trucks, Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Gas, SAE BOLTS FOR MOTOR MOUNTS & TRANS, ROLLER CAM	059, 520	878	GM615
5.0 / 305	V8	00-96	М	C, K Series Trucks, Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, SAE Thread Block, Roller Cam, V/C Mount thru Center	059, 520	878	GM620
5.0 / 305	V8	95-87	Н	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), R, V Series Trucks, Suburban, OHV, 16 Valves, FI, Naturally Aspirated, Gas, Non-Roller Cam, F.I. No Fuel Pump Hole, Vortex Heads, V/C Bolts thru Center	2187	627, 058	GM625
5.0 / 305	V8	95-87		C, K Series Trucks, G Series Vans, Jimmy (Full-Size), R, V Series Trucks, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, Non-Roller Cam, 1 Pcs. Rear Seal, V/C Mounts Thru Center	2187	627, 058	GM630
5.0 / 305	V8	89-88	Н	C, K Series Trucks, G Series Vans, OHV, 16 Valves, FI, Naturally Aspirated, Gas, F.I. ONLY! V/C Mounts Around Edge, Block #766 (Non-Roller), Can Use Part #DC95	14022601	14094766	GM635
5.0 / 305	V8	87	Н	Jimmy (Full-Size), OHV, 16 Valves, FI, Naturally Aspirated, Gas, 2 Bolt Mains, Roller Cam, Center Bolt Mount V/C	2187	627, 058	GM640



ENGI	N	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[c	ontinu	ed]				
5.0 / 305	V8	87	Н	Caballero, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Non-Roller Cam, Fuel Pump Hole, V/C Mounts thru Center	187	627, 058	GM645
5.0 / 305	V8	87	Н	Caballero, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Non Roller Cam	187	627, 058	GM650
5.0 / 305	V8	86	F, H	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 2 Bolt Mains, 1 Piece Rear Seal, Non-Roller Cam, V/C Bolts Around Outside	2301, 2601, 4416	14088551	GM655
5.0 / 305	V8	86	F, H	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, 2 BOLT MAIN, 1 PIECE REAR SEAL, NON-ROLLER CAM, R/S DIPSTICK, VALVE COVER BOLTS AROUND OUTSIDE OF COVER	2301, 2601, 4416	8551	GM660
5.0 / 305	V8	85-78	F, G, H, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 7 Bolt Exhst Both Sides, Passenger Side Dipstick (R), 2 Pcs Rear Seal, Non-Roller Cam, V/C Mounts at Edge	416, 601	201, 203, 202, 381, 383	GM665
5.0 / 305	V8	85-76	F, G, H, Q, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM670
5.0 / 305	V8	85-76	F, G, H, Q, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	GM675
5.0 / 305	V8	85-76	F, G, H, Q, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM680
5.0 / 305	V8	85-78	F, G, H, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Passenger Side Dipstick, Non Roller Cam, 2 Bolt Mains, 7 Bolt Exhaust, V/C Bolts Around Outside of Cover	416, 601	201, 203, 202, 381, 383	GM685
5.0 / 305	V8	79-76	H, Q, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Driver Side Dipstick (L), Non-Roller Cam, 2 Pcs Rear Seal, 6 Bolt Exhaust, V/C Mounts at Edge	434, 450	777, 778, 979, 776,909	GM690
5.0 / 305	V8	79-76	H, Q, U	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Driver's Side Dipstick, Non Roller Cam, 2 Piece Rear Seal, 6 Bolt Exhaust, V/C Bolts Around Outside of Cover	450,434	776,777,778,979 ,355909	GM695
5.0 / 305	V8	77-76	Q, U	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM700
5.0 / 305	V8	77-76	Q, U	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	GM705
5.0 / 305	V8	77-76	Q, U	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM710
5.0 / 307	V8	73-68	F, H, P, U, X	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Crank Nose Not Threaded, Engine May Be Upgraded to PN #VCO8, 350 CID	185, 339	635, 371, 373, 024, 36,32, 020	GM715
5.0 / 307	V8	73-68	F, H, P,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM720



ENGI	NE	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu	ed]				
5.0 / 307	V8	73-68	F, H, P,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM725
5.0 / 307	V8	73-68	F, H, P,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	GM730
5.0 / 307	V8	73-68	F, H, P,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM735
5.0 / 307	V8	73-68	F, H, P,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	GM740
5.0 / 307	V8	73-68	A, B, E, F, H, P, U, X	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM745
5.2 / 317	L4	06-05	6	W3500 Forward, W4500 Forward, W5500 Forward, W5500HD Forward, FI, Turbo, Diesel, 4HK1, 16 Valve	A2		GM750
5.3 / 325	V8	15-14	C	Sierra, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Flex, L83, With D.O.D. & V.V.T., Aluminum Block & Heads	12620214	12620287	GM755
5.3 / 325	V8	14-10	4	Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Flex, LMF, w/ V.V.T., Non D.O.D., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243, 799	177, 178, 179	GM760
5.3 / 325	V8	14-10	0	Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex, LMG, w/ V.V.T. & w/ V.V.T. & D.O.D., Cast Iron Block, Alum Heads & Cast Iron Block, Alumn Heads, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	12564243, 799		GM765
5.3 / 325	V8	14-10	3,7	Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, Fl, Naturally Aspirated, Flex, LC9, With V.V.T. & D.O.D., Aluminum Block & Heads, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243, 799	12571048 (lasered)	GM770
5.3 / 325	V8	09-08	4	Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, LMF, 58 Tooth Recluctor, 1 Bolt Cam Gear, Non-D.O.D., Non-V.V.T., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243, 799	12576176, 12576177	GM775
5.3 / 325	V8	09-07	0, J	Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, LMG & LY5, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), 'D' Shape Exhaust Ports, 1 Bolt Cam Gear, Cam Sensor on Left of T/C & New Body Style, Cam Sensor on Left of T/C, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	64243,799	6177, 9779, 6178	GM780
5.3 / 325	V8	09-07	3, M	Envoy, Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, LC9 & LH6, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), Aluminum Block & Heads, Broadcast Code 'DCK', SIngle Trigger Disc on Crank, Cam Sensor on Left of T/C & SIngle Trigger Disc on Crank, Cam Sensor on Left of T/C, 1 Bolt Cam Gear, 1 Bolt Cam Gear, New Body Style & Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K & Requires Original Oil P/U, 1 Bolt Cam Gear	243,799	12571048 (lasered)	GM785
5.3 / 325	V8	09-07	0, J	Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, LMG & LY5, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), With Tinware, 'D' Shape Exhaust Ports, 1 Bolt Cam Gear, Cam Sensor on Left of T/C, New Body Style	12564243, 799	6177, 12589779, 12576178	GM790
5.3 / 325	V8	09-07	3, M	Envoy, Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, LC9 & LH6, Tinware Installed, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), Aluminum Block & Heads, Broadcast Code 'DCK', SIngle Trigger Disc on Crank, Cam Sensor on Left of T/C & SIngle Trigger Disc on Crank, Cam Sensor on Left of T/C, 1 Bolt Cam Gear, 1 Bolt Cam Gear, New Body Style & Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K & Requires Original Oil P/U, 1 Bolt Cam Gear	12564243,799	12571048	GM795



				BLOCK			
LITER / CID				DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
5.3 / 325	V8	07-05	ed] B	Sierra, Sierra 1500 Classic, OHV, 16 Valves, FI, Naturally Aspirated, Gas, L33, L-33 H.O. Engine, 3 Bolt Cam Gear, Aluminum Block & Head, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	64243, 799	71048BB, 72733	GM800
5.3 / 325	V8	07-99	T, Z	Savana Vans, Sierra, Sierra 1500 Classic, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, L59 & LM7, With .8570" Crank End Flange & With .8570" Width Rear Flange, 3 Bolt Cam Gear & LM7 Engine Family, 3 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	58862, 59862, 61706	12551358, 67392, 393, 398	GM805
5.3 / 325	V8	07-99	Ţ	Savana Vans, Sierra, Sierra 1500 Classic, Yukon, Yukon XL 1500, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, LM7, High Performance Cam Version & LM7 High Performance Engine, 3 Bolt Cam Sprocket, .857" Crank Flange & With .8570" Width Rear Flange, Applications Not Verified, Not Legal for Pollution Controlled Vehicles. Computer Controlled Vehicles May Need Updated Chips. See Warranty Details for Complete Terms & Conditions. & LM7 Engine Family, 3 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K & LM7 Engine Family, 3 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K & Applications Not Verified, Not Legal for Pollution Controlled Vehicles. Computer Controlled Vehicles May Need Updated Chips. See Warranty Details for Complete Terms & Conditions. & Classic Body (Old Style)	706, 862	358, High Performance Build, ECM Must Be Tuned, Custom Camshaft & Valve Springs	GM810
5.3 / 325	V8	07-99	T, Z	Savana Vans, Sierra, Sierra 1500 Classic, Yukon, Yukon XL 1500, OHV, 16 Valves, Fl, Naturally Aspirated, Flex & Gas, L59 & LM7, With .8570" Width Rear Flange, 3 Bolt Cam Gear & Includes Tinware, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K, RWD	706, 862	12551358, 392, 393, 398	GM815
5.3 / 325	V8	07-99	T, Z	Savana Vans, Sierra, Sierra 1500 Classic, Yukon, Yukon XL 1500, OHV, 16 Valves, Fl, Naturally Aspirated, Flex & Gas, L59 & LM7, With .8570" Width Rear Flange, 3 Bolt Cam Gear & Includes Tinware, 4WD	706, 862	12551358, 392, 393, 398	GM820
5.3 / 325	V8	06-05	М	Envoy, Envoy XL, Envoy XUV, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LH6, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), 'D' Shape Exhaust Ports, Dual Trigger Disc on Crank, 3 Bolt Cam Gear, Cam Sensor on Left of T/C, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243,799	12569513, 12601900	GM825
5.3 / 325	V8	06-05	М	Envoy, Envoy XL, Envoy XUV, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LH6, Tinware Installed, With Cylinder Deactivation Solenoid Plate Installed (D.O.D.), 'D' Shape Exhaust Ports, Dual Trigger Disc on Crank, 3 Bolt Cam Gear, Cam Sensor on Left of T/C, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	243, 799	12569513	GM830
5.3 / 325	V8	04-03	Р	Envoy XL, Envoy XUV, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LM4, Aluminum Block & Heads, Oval Exhaust Ports, With .8570" Width Rear Flange, 3 Bolt Cam Gear, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	61706, 862, H235	66910	GM835
5.3 / 327	V8	68-67	E	C, K Series Trucks, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, No Accessory Mounts on Front of Heads, Engine May Be Upgraded to PN #VC08, 350 CID	293, 520, 896	180, 352, 362, 817, 870, 657	GM840
5.3 / 327	V8	68	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Accessory Bolt Mounts on Front of Heads, Engine May Be Upgraded to PN #VC08, 350 CID	185, 813, 991, 993	386, 460, 678, 660	GM845
5.3 / 327	V8	68-67	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM850
5.3 / 327	V8	68-67	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM855
5.3 / 327	V8	68-67	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	GM860
5.3 / 327	V8	68-67	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM865



				BLOCK			
LITER / CID				DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[c	ontinu	ed]				
5.3 / 327	V8	68-67	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	GM870
5.3 / 327	V8	68-67	E	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM875
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, No Accessory Mounts on Front of Heads, Engine May Be Upgraded to PN #VCO8, 350 CID	293, 520, 896	180, 352, 362, 817, 870, 657	GM880
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM885
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM890
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, 315HP/360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	Drop-In New High Performance Build	GM895
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM900
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	GM905
5.4 / 327	V8	67		G Series Vans, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM910
5.7 / 350	V8	03-95	R	P Series, W3500 Forward, W4500 Forward, OHV, 16 Valves, FI, Naturally Aspirated, Gas, Fuel Pump Hole Open for Oil Drainback, SAE Thread Block	062, 906	880	GM915
5.7 / 350	V8	03-00	R	Savana Vans, W3500 Forward, W4500 Forward, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, 2 Bolt Mains, Roller Cam, Metric Motor & Trans. Mount Bolts	062, 906	880	GM920
5.7 / 350	V8	02-00	R	Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Bi-Fuel & Gas, 4 Bolt Mains, Roller Cam, Metric Thread Block	062, 906	880	GM925
5.7 / 350	V8	02-00	R	Savana Vans, OHV, 16 Valves, FI, Naturally Aspirated, Gas, With Tinware - 5qt Oil Pan, Metric Threads in Block, Roller Cam	062, 092, 906	880	GM930
5.7 / 350	V8	00-96	R	C, K Series Trucks, Savana Vans, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, 2 Bolt Main & 2 Bolt Mains, Crank Trigger, Roller Cam, Center Mount V/C & Valve Cover Bolt thru Center, Crank Sensor in T/C	062, 906	880	GM935
5.7 / 350	V8	00-96	R	C, K Series Trucks, OHV, 16 Valves, FI, Naturally Aspirated, CNG, 2 Bolt Mains, Center Mount V/C	062, 906	880	GM940
5.7 / 350	V8	00-96	R	C, K Series Trucks, P Series, Savana Vans, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, 4 Bolt Mains, Roller Cam, 1 pcs Rear Seal, V/C Mounts thru Center, SAE Thread Block	8062, 9906	3880	GM945
5.7 / 350	V8	00-96	R	C, K Series Trucks, OHV, 16 Valves, FI, Naturally Aspirated, CNG, 4 Bolt Main, Center Mount V/C	062, 906	880	GM950
5.7 / 350	V8	00-96	R	C, K Series Trucks, P Series, Savana Vans, Suburban, OHV, 16 Valves, FI, Naturally Aspirated, Gas, HDE: (High Durability Engine), 4 Bolt Mains, T/C, V/C & Oil Pan Installed, Over 8500 GVW, No By-Pass @ W/P, Oil Level Sensor M20x1.5 Thread in Pan	8062, 9906	3880, High Durabilty Build	GM955
5.7 / 350	V8	00-96	R	C, K Series Trucks, P Series, Savana Vans, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, 315 HP/400 Ft. Trq, 4 Bolt Mains w/RV Cam, Vortec Heads, Chrome V/C, Plastic T/C, ECM Must be Tuned!, Applications Not Verified, Not Legal for Pollution Controlled Vehicles. Computer Controlled Vehicles May Need Updated Chips. See Warranty Details for Complete Terms & Conditions.	862, 906	880, High Performance 315 HP/400Trq, 4 Bolt Main	GM960



ENGI	INI	E LO		BLOCK			
LITER / CID			VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu	ed]				
5.7 / 350	V8	00-96	R	C, K Series Trucks, Savana Vans, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, 2 Bolt Mains, Roller Cam, w/Tinware, Plastic T/C w/Crank Sensor, Center Bolt Mount V/C	062, 906	880	GM965
5.7 / 350	V8	00-96	R	C, K Series Trucks, OHV, 16 Valves, Fl, Naturally Aspirated, CNG, Includes Valve Covers, Timing Cover & Oil Pan, 2 Bolt Main, Valve Cover Bolts Thru Center	062, 906	880	GM970
5.7 / 350	V8	00-96	R	C, K Series Trucks, P Series, Savana Vans, Suburban, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, 4 Bolt Mains, SAE Thread Block, Roller Cam, 1 pcs Rear Seal, V/C Mounts thru Center	8062, 9906	3880	GM975
5.7 / 350	V8	96-86	A, K, M	B6000, C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Carb & Fl, Naturally Aspirated, Gas, LF5, 4 Bolt Mains, Non-Roller Cam, Center Bolt V/C, Over 8500 GVW	191, 193	638, 727, 732, 148, 880	GM980
5.7 / 350	V8	96-95	K	C, K Series Trucks, G Series Vans, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, V/C Mounts Around Edge of Cover - Not Center, 7/16" Mount Thread Front of Heads, 4 Bolt Mains, Non-Roller Cam	898	880	GM985
5.7 / 350	V8	96-95, 93-92	К	C, K Series Trucks, G Series Vans, OHV, 16 Valves, FI, Naturally Aspirated, CNG, Up to 8500 GVW Only, 4 Bolt Mains, Non-Roller Cam, V/C Mounts thru Center		638, 548, 880, 148	GM990
5.7 / 350	V8	96-87	K, M	C, K Series Trucks, C3500HD, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Carb & Fl, Naturally Aspirated, Gas, HDE: (High Durability Engine), 4 Bolt Mains, w/Timing Cover, Oil Pan & Bolt Thru Center Valve Covers, Over 8500 GVW	191, 193	638, 727, 732, 148, 880, High Durabilty Build	GM995
5.7 / 350	V8	96-87	К	C, K Series Trucks, C3500HD, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Engine Upgrade: 383 Strkr, 4 Bolt, R/S Dipstk, Steel Crank, I Beam Rods, Hyper Pistons, TBI Heads, TBI Camshaft 198/210@50 435/465 Hyd Roller! Longblock with Tin, See Warranty Details for Complete Terms & Conditions. Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Not Legal for Pollution Controlled Vehicles. Computer Controlled Vehicles May Need Updated Chi	383 Strkr, 4 Bolt, Hyper Pistons, I Beam Rods, R/S Dipstk, Steel Crank, TBI Heads	High Performance Long Block with Tin	GM1000
5.7 / 350	V8	96-87	К, М	C, K Series Trucks, C3500HD, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Carb & Fl, Naturally Aspirated, Gas, 4 Bolt Mains, Roller Cam, Center Bolt V/C & Center Bolt V/C, Over 8500 GVW, Applications Not Verified, Not Legal for Pollution Controlled Vehicles, Computer Controlled Vehicles May Need Updated Chips. See Warranty Details for Complete Terms & Conditions. & Applications Not Verified, Not Legal for Pollution Controlled Vehicles Computer Controlled Vehicles May Need Updated Chips. See Warranty Details for Complete Terms & Conditions.	191, 193	High Performance Build	GM1005
5.7 / 350	V8	96-87	K, M	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Carb & FI, Naturally Aspirated, Gas, 4 Bolt Main With Tinware, NON-ROLLER CAM, Valve Cover Mounts thru Center, OVER 8500 GVW	191, 193	638, 727, 732, 148, 880	GM1010
5.7 / 350	V8	96-87	K, M	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Carb & Fl, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, NOTE: T/C Supplied fits 7" Balancer with Timing Pointer at 12:00 o'clock, Over 8500 GVW, 1 Piece Rear Seal, Non-Roller Cam, 2 Bolt Mains	191, 193	638, 727, 732, 148, 880, 548	GM1015
5.7 / 350	V8	95-87	K	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, Up to 8500 GVW Only, 4 Bolt Mains, Non-Roller Cam, V/C Mounts thru Center	191, 193	880, 638, 548, 148, 727	GM1020
5.7 / 350	V8	95-87	К	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Up to 8500 GVW Only, Roller Cam, 4 Bolt Mains, V/C Mounts thru Center	191, 193	638, 548, 880	GM1025
5.7 / 350	V8	95-87	K	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, Gas, Up to 8500 GVW Only, 2 Bolt Mains, Non-Roller Cam, V/C Mounts thru Center, 1 Pcs Rear Seal	187, 191, 193, 239, 810	638, 548, 148, 727, 880	GM1030
5.7 / 350	V8	95-87	K, M	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Carb & FI, Naturally Aspirated, Gas, HDE: (High Durability Engine), 4 Bolt Mains, With Timing Cover, Oil Pan & Bolt Thru Center Valve Covers, UP TO 8500 GVW & Up to 8500GVW	191, 193	880, 638, 548, 148, 727, High Durabilty Build	GM1035
5.7 / 350	V8	95-87	К	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Up to 8500 GVW ONLY, 4 Bolt Mains, 1 Piece Rear Seal, V/C Bolts thru Center of Cover	191, 193	880, 638, 548, 148, 727	GM1040
5.7 / 350	V8	95-87	К	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Tinware Installed, Up to 8500 GVW Only, Roller Cam, 4 Bolt Main, V/C Mounts thru Center	191, 193	638, 548, 880, 148	GM1045
5.7 / 350	V8	95-87	K	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Suburban, Yukon, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 2 Bolt Mains, Non Roller Cam, V/C Bolts thru Center of Cover, 1 Piece Rear Seal	191, 193	638, 548, 148, 727, 880	GM1050



				BLOCK			
LITER / CID				DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu	ed]	C. V.C. 1. T. J. OUN ACA J. FLAN			
5.7 / 350	V8	93-92	K	C, K Series Trucks, OHV, 16 Valves, FI, Naturally Aspirated, CNG, Up to 8500 GVW Only, 2 Bolt Mains, Non-Roller Cam, V/C Mounts thru Center	191,193	638	GM1055
5.7 / 350	V8	92-87	K, M	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Carb & Fl, Naturally Aspirated, Gas, Non-Roller Cam, 2 Bolt Mains, Vortex Head, V/C Bolts thru Center, w/Fuel Pump Hole, Over 8500 GVW	191, 193	638, 727, 732, 148, 880, 548	GM1060
5.7 / 350	V8	90-86	A	B6000, C5000, C6000, Carb, Naturally Aspirated, Gas, LF5, 7/16" Thread in Front of Heads, 4 Bolt Mains, V/C Bolts Around Outside of Cover, Non-Roller Cam	267	638,548	GM1065
5.7 / 350	V8	86	L, M	C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, Non-Roller Cam, 1 Piece Rear Seal, V/C Bolts Around Outside of Cover	261	548, 638, 148	GM1070
5.7 / 350	V8	86	L, M	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 2 Bolt Mains, 1 Piece Rear Seal, Non-Roller Cam, V/C Bolts Around Outside	624	548	GM1075
5.7 / 350	V8	86	L, M	C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Passenger Side Dipstick, Non Roller Cam, 4 Bolt Mains, 1 Piece Rear Seal, V/C Bolts Around Outside of Cover		548, 638, 148	GM1080
5.7 / 350	V8	86	L, M	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, 2 BOLT MAIN, 1 PIECE REAR SEAL, NON-ROLLER CAM, VALVE COVER BOLTS AROUND OUTSIDE OF COVER		548	GM1085
5.7 / 350	V8	85-77	A, L, M	B6000, C, K Series Trucks, C5000, C6000, G Series Vans, P Series, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, LF5, 4 Bolt Main, R/S Dipstick & 4 bolt main caps, R/S dipstick, 6 Exhst Bolts, 7/16" Thread in Front of Heads	624,642,114	207, 209	GM1090
5.7 / 350	V8	85-78	L, M, P	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, HDE: (High Durability Engine), 4 Bolt Mains, R/S Dipstick, Valve Covers, Timing Cover & Oil Pan Installed	114, 624, 642	207, 209, 036, High Durabilty Build	GM1095
5.7 / 350	V8	85-69	H, J, K, L, M, P,	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 100% New Assembly, 2 pcs. Rear Seal & 5.7 Engine Upgrade, 100% New, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/ 360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance New Build	GM1100
5.7 / 350	V8	85-69	H, J, K, L, M, P,	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/ 360Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Drop-In, 100% New, 2 pc. Rear Seal & Drop-In, 100% New Assembly, 2 pc. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal	Drop-In New High Performance Build stick	GM1105
5.7 / 350	V8	85-69	H, J, K, L, M, P,	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 315HP/360 Trq, 4 Bolt Mains, Universal Dipstick, 8.5:1 Comp, 5.7 Engine Upgrade, Mid-Dress, 100% New, 2 pcs. Rear Seal & Mid-Dress, 100% New Assembly, 2 pcs. Rear Seal, Performance Engines May Need Upgraded Components Such As: Cooling, Exhaust, Fuel Delivery, Ignition, etc., Applications Not Verified, Not Legal for Pollution Controlled Vehicles	315HP/360 Trq, 4 Bolt Mains, 8.5:1 Comp/ 87+ Octane, Universal Dipstick	High Performance Mid-Dress Build	GM1110
5.7 / 350	V8	85-79	L, M	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Passenger Side Dipstick, Non Roller Cam, 2 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover	114, 624, 642	209, 207	GM1115
5.7 / 350	V8	85-79	L, M	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Passenger Side Dipstick, Non Roller Cam, 4 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover	114, 624, 642	207, 209, 036	GM1120
5.7 / 350	V8	85-79	A, L, M	B6000, C, K Series Trucks, C5000, C6000, G Series Vans, P Series, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, LF5, 7/16" Thread in Front of Heads, R/S Dipstick & With V/C, Oil Pan & T/C Installed - May Not Match Original, 7/16" Thread in Front of Heads, R/S Dipstick & Tinware Included - Tinware May Not Match Original	114, 624, 642	207, 209	GM1125
5.7 / 350	V8	85-79	L, M	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With V/C, T/C & Oil Pan Installed, A/T Only - Flexplate Supplied, Right Side Dipstick, 3/8" Bolt Holes in Front of Heads, 2 Bolt Mains, 1 Piece Rear Seal, 7 Bolt Exhaust Mount, V/C Bolts Around Outside of Cover	114, 624, 642	209, 207	GM1130
5.7 / 350	V8	85-77	L, M	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With V/C, T/C & Oil Pan Installed, A/T Only - Flexplate Supplied, Right Side Dipstick, 3/8" Bolt Holes in Front of Heads, 4 Bolt Mains, 1 Piece Rear Seal, 7 Bolt Exhaust Mount, V/C Bolts Around Outside of Cover	114, 624, 642	207, 209, 036	GM1135



ENG	N	<u>E LO</u>		BLOCK			
LITER / CID			VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu					
5.7 / 350	V8	85-77	A, L, M	B6000, C, K Series Trucks, C5000, C6000, G Series Vans, P Series, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, LFS, With V/C, Oil Pan & T/C Installed - May Not Match Original, 7/16" Thread in Front of Heads, R/S Dipstick, 7 Bolt Exhst Mnt	114, 624, 642	207, 209	GM1140
5.7 / 350	V8	80-78	I M D	C, K Series Trucks, Caballero, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Driver's Side Dipstick, Non Roller Cam, 2 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover			GM1145
5.7 / 350	V8	80-78		C, K Series Trucks, G Series Vans, P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Drivers Side Dipstick, Non Roller Cam, 2 Piece Seal, 7 Bolt Exhaust, V/C Bolts Around Outside of Cover		386, 618	GM1150
5.7 / 350	V8	78-69	E, L, T	C, K Series Trucks, G Series Vans, P Series, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Main, 7/16" Thread on Front of Heads, L/S Dipstick			GM1155
5.7 / 350	V8	78-69	Υ	C, K Series Trucks, G Series Vans, P Series, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Tinware, 4 Bolt Main, 7/16" Thread Mounts Front of Head, Driver's side Dipstick			GM1160
5.7 / 350	V8	77-69	H, J, K, L, V, Y	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade & Applications Not Verified, Not Legal for Pollution Controlled Vehicles, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM1165
5.7 / 350	V8	77-69	A, B, E, H, J, K,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Special Performance Engine, 9.5:1 Comp, 4 Bolt Mains, 9.5:1 Comp Ratio, L/S Dipstick & 4 Bolt Mains, With Tinware, 9.5:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade, Heads fitted w/ 1.94" Intk - 1.5" Exhst Valves & With Tinware, Heads Fitted w/ 1.94" Intk - 1.5" Exhst Valves, Applications Not Verified, Not Legal for Pollution Controlled Vehicles		High Performance Build, 350 Chevy 4-Bolt	GM1170
5.7 / 350	V8	77-69	A, B, E, H, J, K, L, V, Y	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, Driver's Side Dipstick, Non Roller Cam, 2 Bolt Mains, 2 Piece Rear Seal, V/C Bolts Around Outside of Cover	339, 487, 624, 882, 991, 993	010, 379, 014, 388, 678, 245	GM1175
5.7 / 350	V8	77-69		C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Includes Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 2 Piece Rear Seal, Non-Roller Cam, Drivers Side Dipstick, V/C Mounts Around Edge & Valve Cover Mounts Around Edge	126, 339, 441, 487, 991, 993	010, 379, 014, 388, 678, 509	GM1180
5.7 / 350	V8	77-69	H, J, K,	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, With Valve Covers, Timing Cover & Oil Pan, 4 Bolt Mains, 9.1:1 Comp Ratio, L/S Dipstick, 5.7 Engine Upgrade & Applications Not Verified, Not Legal for Pollution Controlled Vehicles, Applications Not Verified, Not Legal for Pollution Controlled Vehicles			GM1185
5.7 / 350	V8	75	Н	Sprint, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, NO SMOG	1929, 394, 742, 859, 9147	395558	GM1190
6.0 / 364	V8	15-10		Savana Vans, Sierra, Yukon XL 2500, OHV, 16 Valves, Fl, Naturally Aspirated, Flex, L96, Check Cam Cast = 5440, 9370, w/ V.V.T., Non D.O.D., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K			GM1195
6.0 / 364	V8	15-11	G	Savana Vans, Sierra, OHV, 16 Valves, Fl, Naturally Aspirated, Flex & Gas, L96, Check Cam Cast = 6660, w/ V.V.T., Non D.O.D., Cutaway Chassis	5364, 823	12576181	GM1200
6.0 / 364	V8	13-08	5, J	Sierra, Yukon, OHV, 16 Valves, FI, Naturally Aspirated, ELECTRIC/FLEX & Electric/Gas, LFA & LZ1, With D.O.D. (Cylinder Deactivation), Aluminum Block & Heads, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K			GM1205
6.0 / 364	V8	10-07		Savana Vans, Sierra, W3500 Forward, W4500 Forward, Yukon XL 2500, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, LY6 Engine, With V.V.T., Non D.O.D., Single Trigger Wheel on Crank, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	5364, 823	12576181	GM1210
6.0 / 364	V8	10-01	U	Sierra, Sierra 1500 HD Classic, Sierra 2500 HD Classic, Sierra 3500 Classic, W3500 Forward, W4500 Forward, Yukon XL 1500, Yukon XL 2500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LQ4 Engine, Aluminum Heads, Iron Block, With .8570" Width Rear Flange, With Tinware, 4WD	2035, 2317	1364	GM1215
6.0 / 364	V8	09-07	ľ	Sierra, Yukon XL 1500, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, L76, L76 Engine, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K			GM1220
6.0 / 364	V8	09-07	K	Savana Vans, Sierra, Yukon XL 2500, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, LY6 Engine w/Tinware, Non D.O.D.	823	12576181	GM1225
6.0 / 364	V8	07-01	U	Savana Vans, Sierra, Sierra 1500 HD Classic, Sierra 2500 HD Classic, Sierra 3500 Classic, W3500 Forward, W4500 Forward, Yukon, Yukon XL 1500, Yukon XL 2500, OHV, 16 Valves, FI, Naturally Aspirated, Bi-Fuel & Gas, LQ4 Engine, Aluminum Heads, Iron Block, With .8570" Width Rear Flange, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	62317, 72035	51364, 77184	GM1230



ENGI	N	E LO	NG	BLOCK			
LITER / CID	CYL	YEAR	VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu	ed]	Ciama Ciama 1500 Charie Olivi 16 Values El Naturalla Aminatad Cara 100 Engine Inca			
6.0 / 364	V8	07-05	N	Sierra, Sierra 1500 Classic, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LQ9 Engine, Iron Block & Alumn Heads, Crank End Flange 0.857", Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	62317, 72035	1364	GM1235
6.0 / 364	V8	07-01	U	Savana Vans, Sierra, Sierra 1500 HD Classic, Sierra 2500 HD Classic, Yukon, Yukon XL 1500, Yukon XL 2500, OHV, 16 Valves, Fl, Naturally Aspirated, Bi-Fuel & Gas, High Performance Build, Custom Camshaft & Valve Springs, ECM Must Be Tuned, Aluminum Heads, Iron Block, LQ4 Engine, With .8570" Width Rear Flange, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K, See Warranty Details for Complete Terms & Conditions, Not Legal for Pollution Controlled Vehicles. Computer Controlled Vehicles May Need Updated Chip.	62317,72035	51364, 77184, High Performance Build, ECM Must Be Tuned, Custom Camshaft & Valve Springs	GM1240
6.0 / 364	V8	07-01	U	Savana Vans, Sierra, Sierra 1500 HD Classic, Sierra 2500 HD Classic, Sierra 3500 Classic, Yukon XL 2500, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, LQ4 Engine, Aluminum Heads, Iron Block, With .8570" Width Rear Flange, With Tinware, RWD	2035, 2317	1364	GM1245
6.0 / 364	V8	05-02	U	Savana Vans, Sierra, OHV, 16 Valves, FI, Naturally Aspirated, CNG, LQ4 Engine, Aluminum Heads, Iron Block, With .8570" Width Rear Flange, Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	62317, 72035	51364	GM1250
6.0 / 364	V8	05-02	U	Savana Vans, Sierra, OHV, 16 Valves, Fl, Naturally Aspirated, CNG, LQ4 Eng. With Tinware, Alumn Heads, .857 Rear Flange			GM1255
6.0 / 364	V8	00-99	U	Sierra, Yukon XL 2500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, With 1.250" Crank End Flange, LQ4 Engine, Iron Block & Heads	61873	51364	GM1260
6.0/366	V8	98-96	Р	B7, C6000 Topkick, C6500 Topkick, C7000 Topkick, C7500 Topkick, T6500, T7500, FI, Naturally Aspirated, Gas, LSO, Full Circle Rear Seal, 6 Bolt T/C, Check Block Cast #	140, 933	10237298, 299, 12550311	GM1265
6.0 / 366	V8	96-90	Р	B7, C5000 Topkick, C6000 Topkick, C7000 Topkick, P6500, FI, Naturally Aspirated, Gas, LS0, Full Circle Rear Seal, 10 Bolt T/C, 7/16" Thread Mount Bolts Front of Heads	140, 933	183	GM1270
6.0 / 366	V8	96-91	Р	C6000 Topkick, C7000 Topkick, P6500, Fl, Naturally Aspirated, Gas, LSO, HDE: (High Durability Engine), Full Circle Rear Seal, 10 Bolt T/C	140	183, 298, 299, High Durabilty Build	GM1275
6.0 / 366	V8	96-91	Р	C6000 Topkick, C7000 Topkick, FI, Naturally Aspirated, Gas, LSO, full circle rear seal, 10 bolt timing cover, includes tinware	140	183	GM1280
6.0 / 366	V8	91-80	В	B6000, C6000, C7000, Carb, Naturally Aspirated, Gas, L86, Uses Spin-On Oil Filter, With A/C Bosses, Not for Water Cooled Air Compressor	052, 219, 328, 393, 771, 864	779, 724, 852, 293, 274, 282	GM1285
6.2 / 376	V8	15-14	J	Sierra, Yukon, Yukon XL, OHV, 16 Valves, Fl, Naturally Aspirated, Flex & Gas, L86	12620214		GM1290
6.2 / 376	V8	14-09	2	Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex & Gas, L9H, Non-D.O.D. (Cyl. Decativation), With V.V.T., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	12600821		GM1295
6.2 / 376	V8	14-10	F	Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Flex, L94, With D.O.D. (Cyl. Decativation) & V.V.T.	95364	60531	GM1300
6.2 / 376	V8	08-07	8	Sierra, Yukon, Yukon XL 1500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, L92, Non-D.O.D. (Cyl. Decativation), With V.V.T., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	12600821		GM1305
6.2/378	V8	08		Sierra, OHV, 16 Valves, FI, Naturally Aspirated, Gas, L92, Non-D.O.D. (Cyl. Decativation), With V.V.T., Advisory: check PCV operation at risk of oil consumption TSB #PIP4492K	12600821		GM1310
6.5 / 395	V8	02-96	F	B7, P Series, Savana Vans, OHV, 16 Valves, FI, Turbo, Diesel, L65, No Injection Pump or Injectors, Uses Crank Trigger, Big Oil Hole, 45 Degree Intake Bolts	567	506	GM1315
6.5 / 395	V8	01-96		C, K Series Trucks, C3500HD, P Series, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated & Turbo, Diesel, No Injection Pump or Injectors, Uses Crank Trigger, Big Oil Hole, 90 Degree Intake Bolts	567	506, 599	GM1320
6.5 / 395	V8	99-94	Ρ, Ι	C, K Series Trucks, G Series Vans, P Series, OHV, 16 Valves, FI, Naturally Aspirated, Diesel, No Injection Pump or Injectors, w/o Crank Trigger, 90 Degree Intake Bolts	567	506, 599	GM1325
6.5 / 395	V8	95-94		C, K Series Trucks, C3500HD, G Series Vans, P Series, Suburban, Yukon, OHV, 16 Valves, FI, Naturally Aspirated & Turbo, Diesel, Crank Position Sensor Type	567	599, 141, 506, 929	GM1330
6.5 / 395	V8	94-92	F	C, K Series Trucks, C3500HD, OHV, 16 Valves, FI, Turbo, Diesel, 90 Degree Intake Bolts, No Injection Pump or Injectors, w/o Crank Trigger, Small Oil Hole	567	599, 506	GM1335
6.5 / 396	V8	69-68	E, Y	C, K Series Trucks, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, This Block has Spin-Off Oil Filter, OK for Canister Type Oil Filter	063, 148, 390, 702, 802, 820	5961, 5272, 323, 290	GM1340
6.6 / 400	V8	80-79	R, X	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Driver Side Dipstick (L), Non-Roller Cam, 2 Bolt Mains, 2 Pcs Rear Seal, V/C Mounts at Edge	333882	1511, 509, 817	GM1345
6.6 / 400	V8	78-74		C, K Series Trucks, G Series Vans, Jimmy (Full-Size), Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Driver Side Dipstick (L), Non-Roller Cam, 2 Bolt Mains, 2 Pcs Rear Seal, V/C Mounts at Edge	333882	1511, 509, 817	GM1350



ENG	INI	E LO		BLOCK			
LITER / CID			VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART #
GMC	[co	ontinu	ed]	CATOO T IN STOOT IN CO. W. C. OWN 22 M. FLT I D. INN			
6.6 / 403	V8	10-07	6, 9	C4500 Topkick, C5500 Topkick, Savana Vans, Sierra, OHV, 32 Valves, FI, Turbo, Diesel, LMM, Fuel Injectors Mount Outside Valve Cover, Broadcast Codes: YBN, YPA, YCN, YTW & Broadcast ID: YBN, YPA, YCN, YTW	704-1	4102050411	GM1355
6.6 / 403	V8	10-07	6, 9	C4500 Topkick, C5500 Topkick, Savana Vans, Sierra, OHV, 32 Valves, FI, Turbo, Diesel, LMM, Assembled with Tinware	704-1	4102050411	GM1360
6.6 / 403	V8	07-06	D	Sierra, Sierra 2500 HD Classic, Sierra 3500 Classic, OHV, 32 Valves, FI, Turbo, Diesel, LBZ, Fuel Injectors Mount Outside Valve Cover, Broadcast ID: YUE, YUF, YUL	476-1		GM1365
6.6 / 403	V8	07-06	D	Sierra, Sierra 2500 HD Classic, Sierra 3500 Classic, OHV, 32 Valves, FI, Turbo, Diesel, LBZ, Assembled with TInware	476-1		GM1370
6.6 / 403	V8	05-04	2	Sierra, OHV, 32 Valves, FI, Turbo, Diesel, Fuel Injectors Mount Outside Valve Cover, Broadcast IDs: YYM, YYP, YYZ, YYS, YYN	409-1	42351050314	GM1375
6.6 / 403	V8	05-04	2	C4500 Topkick, C5500 Topkick, OHV, 32 Valves, FI, Turbo, Diesel, LLY, Fuel Injectors Mount Outside Valve Cover	409-1	42351040624, 42351041004	GM1380
6.6 / 403	V8	05-04	2	Sierra, OHV, 32 Valves, FI, Turbo, Diesel, LLY, Assembled with Tinware	409-1	42351050314	GM1385
6.6 / 403	V8	04-01	1	Sierra, OHV, 32 Valves, FI, Turbo, Diesel, Federal Emissions, No E.G.R., Dual Intake Ports Same Size, Injectors Mount Inside Valve Cover	587-1/2, 687-3	4133000505	GM1390
6.6 / 403	V8	04-03	1	C4500 Topkick, C5500 Topkick, OHV, 32 Valves, FI, Turbo, Diesel, LB7, Federal Emissions, No E.G.R., Dual Intake Ports Same Size, Injectors Mount Inside Valve Cover			GM1395
6.6 / 403	V8	04-01	1	Sierra, OHV, 32 Valves, Fl, Turbo, Diesel, California Emissions, w/ E.G.R. Provision, LB7 Engine, Injectors Mount Inside Valve Cover, Dual Intake Ports of Differing Sizes	041-1	24134010424	GM1400
6.6 / 403	V8	04-03	1	C4500 Topkick, C5500 Topkick, OHV, 32 Valves, FI, Turbo, Diesel, LB7, California Emissions, w/ E.G.R. Provision, Injectors Mount Inside Valve Cover, Dual Intake Ports of Differing Sizes	041-1	42351040624, 42351041004	GM1405
7.0 / 427	V8	98-96	М	C6000 Topkick, C6500 Topkick, C7000 Topkick, C7500 Topkick, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LR0, 6 Bolt Timing Cover	140	10237299, 312	GM1410
7.0 / 427	V8	96-91		B7, C6000 Topkick, C7000 Topkick, P6500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LR0, Full Circle Rear Seal, 10 Bolt T/C	10101140	10114184	GM1415
7.0 / 427	V8	90-85	E, M	C6000, C6000 Topkick, C7000, C7000 Topkick, OHV, 16 Valves, Carb & FI, Naturally Aspirated, Gas, L43 & LRO, W/O WATER COOLED AIR BRAKE COMPRESSOR	052, 359, 772, 875	220,776,478,470 ,521	GW1420
7.0 / 427	V8	90-85	E, M	B6000, C6000, C6000 Topkick, C7000, C7000 Topkick, OHV, 16 Valves, Carb & Fl, Naturally Aspirated, Gas, L43 & LRO, With Water Cooler Air Brake Compressor	052, 359, 772	220,776,478,470 ,521	GM1425
7.0 / 427	V8	84-80	E	B6000, C7000, Carb, Naturally Aspirated, Gas, L43, W/BOSS ON HEAD FOR A/C MOUNT	328, 765, 771, 772, 865	220, 776, 478, 470, 521	GM1430
7.4 / 454	V8	00-96	B, J	C, K Series Trucks, C3500HD, P Series, Savana Vans, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, L29 Eng. 4 Bolt Mains, Roller Cam, No Heat Crossover in Heads, 1 Piece Rear Seal, 7/16" Thread Mount Bolts Front of Heads	10141279	7297	GM1435
7.4 / 454	V8	00-96	B, D, J	B7, C, K Series Trucks, C3500HD, C6500 Topkick, C7500 Topkick, P Series, Savana Vans, Suburban, OHV, 16 Valves, FI, Naturally Aspirated, Gas, LP4, HDE: (High Durability Engine), 4 Bolt Mains, 1 Piece Rear Seal, Roller Cam, 7/16" Thread on Front of Heads	10141279	7297, High Durabilty Build	GM1440
7.4 / 454	V8	00-96	В, Ј	C, K Series Trucks, C3500HD, P Series, Savana Vans, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, L29 Eng. 4 Bolt Mains, Roller Cam, Vortec Heads, No Heat Crossover, 7/16" Bolts Front of Heads	162, 166, 41279, 60241	7297	GM1445
7.4 / 454	V8	97-91	N	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, 1 Piece Rear Seal, Non-Roller Cam, 7/16" Thread Mount Bolts Front of Heads, 4 Bolt Mains	10114156, 12562932	182, 297, 50313	GM1450
7.4 / 454	V8	97-91	J, N	C, K Series Trucks, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, HDE: (High Durability Engine), 4 Bolt Mains, 1 Piece Rear Seal, 7/16" Thread in Front of Heads & 7/16" Thread on Front of Heads	156	182, High Durabilty Build	GM1455
7.4 / 454	V8	96-91	N	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, 1 Piece Rear Seal, 3/8" Bolts on Driver's Side Head, 2-7/16" & 1-3/8" Bolts on Pass. Head, Pass. Side Knock Sensor Mount	10114156	10114182, 297, 12550313	GM1460
7.4 / 454	V8	96-91	J, N	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, FI, Naturally Aspirated, Gas, HDE: (High Durability Engine), 4 Bolt Mains, 1 Piece Rear Seal, 3/8" Bolts Front of Driver's Head, 2-7/16" & 1-3/8" Bolts on Front of Passngr Head	156	182, High Durabilty Build	GM1465
7.4 / 454	V8	96-91	N	C, K Series Trucks, C3500HD, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, Includes Timing Cover, Oil Pan & Valve Covers, 3/8" Bolts on Front of Driver Side Head & 3/8" Bolts on Front of Driver Side Head, 2-7/16" & 1-3/8" Bolts on Passenger Head, Knock Sensor R/S Block		182	GM1470
7.4 / 454	V8	90	N	C, K Series Trucks, G Series Vans, P Series, R, V Series Trucks, Suburban, OHV, 16 Valves, Fl, Naturally Aspirated, Gas, 2 Piece Rear Seal, 4 Bolt Mains, w/ .25" Det Sensor Hole R/S Side Block	045, 236, 360	1959, 5445, 9286	GM1475



ENGINE LONG BLOCK							
LITER / CID			VIN	DESCRIPTION	HEAD CAST #	BLOCK CAST #	ENGINE PART#
GMC	[co	ontinu	ed]				
7.4 / 454	V8	89-74	L, N, S, W, Y, Z	C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Sprint, Suburban, OHV, 16 Valves, Carb & FI, Naturally Aspirated, Gas, 2 Bolt Mains, See Also DC43 (Chk Head Cast # - Intk Ports Differ)	045, 236, 290, 360	959, 445, 286, 289, 321, 293	GM1480
7.4 / 454	V8	89-87	N	C, K Series Trucks, G Series Vans, R, V Series Trucks, Suburban, OHV, 16 Valves, FI, Naturally Aspirated, Gas, 4 Bolt Main, 2 Piece Rear Seal, w/ .5" Det. Sensor Mount in Block	045, 236, 360	1959, 5445, 9286	GM1485
7.4 / 454	V8	89-75		C, K Series Trucks, C7000, G Series Vans, Jimmy (Full-Size), P Series, R, V Series Trucks, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, 2 Bolt Mains & HDE: (High Durability Engine), 2 Bolt Mains & See Also DC43 (Chk Head Cast # - Intk Ports Differ)	045, 236, 290, 360	959, 445, 286, 289, 321, 293, High Durabilty Build	GM1490
7.4 / 454	V8	76-70		C, K Series Trucks, G Series Vans, Jimmy (Full-Size), P Series, Sprint, Suburban, OHV, 16 Valves, Carb, Naturally Aspirated, Gas, Passenger Cars & Light Trucks, Check Head to Match Intake, 2 Bolt Mains	049, 292, 781	289, 321, 293, 959, 445	GM1495
8.1 / 496	V8	09-04	E, G	C4500 Topkick, C5500 Topkick, C6500 Topkick, C7500 Topkick, Sierra, Sierra 2500 HD Classic, Sierra 3500 Classic, Yukon XL 2500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, L18, 4 Bolt Mains, Cam Gear Cast #766	162	110	GM1500
8.1 / 496	V8	03-02	E, G	B7, C3500HD, C4500 Topkick, C5500 Topkick, C6500 Topkick, C7500 Topkick, Savana Vans, Sierra, Yukon XL 2500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, L18, 4 Bolt Mains, Cam Gear Cast #872 or 762	162	110	GM1505
8.1 / 496	V8	01	E, G	B7, C3500HD, C6500 Topkick, C7500 Topkick, Savana Vans, Sierra, Yukon XL 2500, OHV, 16 Valves, FI, Naturally Aspirated, Gas, L18, 4 Bolt Mains, Cam Gear Cast #699	8162	8110	GM1510